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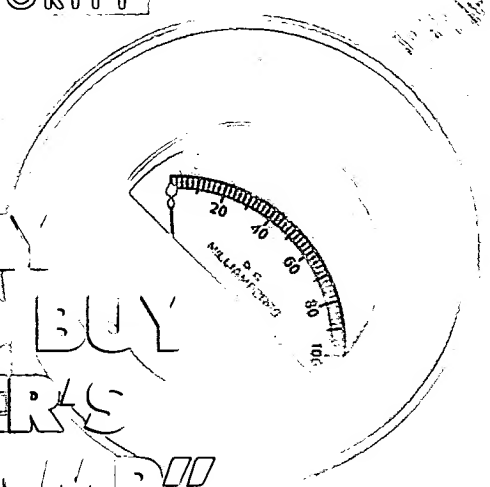
# AUDIO

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DECEMBER 1993

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FINALLY! ETYMOTIC'S  
GREAT ER-4 EARPHONES



US \$2.95  
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## ETYMÖTIC RESEARCH ER-4 EARPHONES

**T**he Etymotic Research ER-4 earphones are a perfect example of the reason that I use the term "earphones" rather than "headphones." "Earphones" is a broader term and, in this case, is a more accurate description because the ER-4s are designed to be inserted in your ears; in fact, they are different than most "in-the-ear" earphones that you see people wearing because they fit right into your ear canals.

I have known Mead Killion, one of the designers of the Etymotic ER-4 earphones, since the late 1970s, when we both belonged to the Chicago Acoustical and Audio Group. Killion worked for Industrial Research Products, a division of Knowles Electronics, for 22 years. One of his major accomplishments there, which helped to revolutionize the hearing aid business, was his proprietary design of the K-AMP amplifier. This is a true, high-fidelity, miniature amplifier used by various companies

### SPECS

Transducer Design: Dynamic.

Coupling to the Ear: In-the-ear.

D.c. Resistance: Left, 100 ohms; right, 100 ohms.

Absolute Polarity: Positive.

Cord: Straight, 4 feet long, from each earphone; 1/8-inch stereo phone plug (1/8-inch to 1/4-inch adaptor included).

Adjustments: None.

Weight: Less than 1 ounce.

Price: \$330.

Company Address: 61 Martin La., Elk Grove Village, Ill. 60007.

For literature, circle No. 92



in many different hearing aids. Presently, Killion has 18 patents in the field of hearing aids and earphones. He started Etymotic Research in 1983, and his motto is *still* "Making things better for people."

Besides producing the ER-4 earphones, Etymotic also makes The Musicians Ear-plug, which was invented by Elmer Carlson, Killion's co-worker and mentor at Industrial Research. Etymotic makes these

superior, noise-reducing earplugs under license from Knowles Electronics.

The ER-4 earphones are available in two versions, the ER-4B and the ER-4S. The "B" version was designed for binaural listening and the "S" version for stereo listening. What is the difference, you may ask? Years ago, there was some confusion between the terms "binaural" and "stereo." Two-channel recordings were being made using both spaced microphones and dummy-head microphones, as well as combinations of both.

**ETYMÖTIC'S ER-4s ARE  
DIFFERENT THAN MOST  
'IN-THE-EAR' 'PHONES,  
AS THEY FIT RIGHT INTO  
YOUR EAR CANALS.**

## EARPHONE EVALUATION

PARAMETER	RATING	COMMENTS
Overall Sound	Excellent	
Bass	Excellent	"Tight bass" and "Low sounds are amazing"
Midrange	Excellent	"Bright but not harsh" and "Clear and clean"
Treble	Excellent	"Good transients"
Overall Isolation	Excellent	
Bass	Excellent	"Outside sounds felt but not heard"
Midrange	Excellent	"Excellent isolation"
Treble	Excellent	"Excellent isolation"
Comfort	Excellent	
Value	Excellent	"Good value"

**GENERAL COMMENTS:** Very comfortable; good fit; comfortable for long-term listening; excellent isolation from outside noises; overall fantastic sound.

As is still the case today, listeners used spaced loudspeakers or earphones to listen to these two-channel recordings. Most of the recordings did not clearly indicate which recording methods were used. In fact, the famous binaural records produced by Emory Cook (a true innovator and giant in the field) in the early 1950s were made using spaced microphones!

A turning point came when an article appeared in *Audio Engineering* (the precursor to *Audio*) by Russell Tinkham that clearly differentiated between "binaural" and "stereo." Binaural was defined as listening with two ears, and stereo was defined as listening to a solid (the Greek word *stereos* means solid) sound field produced by two or more loudspeakers.

Why, then, would Etymotic Research produce two different versions of the ER-4? Most recordings are made using multiple microphones that are placed close to the instruments and then mixed to the final two-channel format. Because the mikes are so close to the instruments, they pick up high frequencies with little loss of level. By contrast, binaural recordings are made with a dummy-head microphone system that is placed away from the instruments to achieve a good perspective and sense of space. Because most of the instruments produce less high-frequency energy out toward a normal listening position, where the dummy head and mikes are located, the high-frequency level on a recording is reduced. Compared to the ER-4B, the ER-4S has a response characteristic that is sloped downward, starting at about 1 kHz, and it

is down about 5 dB above 8 kHz. This response will be better for close microphone recordings.

The ER-4S and the ER-4B. If I had to choose, I would take the "B" version. In addition to recordings made for binaural listening,

**IF YOU ARE LOOKING FOR  
EARPHONES THAT REDUCE  
OUTSIDE NOISE, YOU  
WILL FIND NONE BETTER  
THAN THE ER-4s.**

ings made with spaced microphones placed away from the instruments. I used both the ER-4S and the ER-4B, and I liked both of them. If I had to choose, I would take the "B" version. In addition to recordings made for binaural listening, most classical recordings also sound good with the ER-4B. If you listen to rock music, which is recorded with close microphones and mixed to two-channel (I find it hard to call this type of recording stereo), you may prefer the balance provided by the ER-4S. This will be especially true if you listen to portable CD or cassette players that have no treble control that would allow you to reduce the high frequencies.

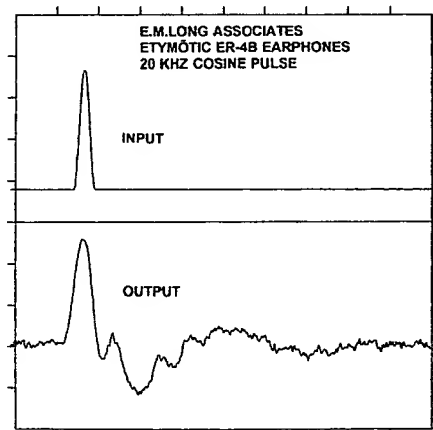
The Etymotic ER-4 earphones are very small, but despite this they have a serial number on the body. To distinguish the left and the right earphones, the right side is designated by a red strain relief at the transducer end of the cord. The plastic body of each earphone is 1 inch long and 1/4 inch in diameter. The body extends 3/8 inch into the plastic earmold that fits over it. The earmolds have three soft plastic flanges that seal to your ears. With a tight seal, the

bass is phenomenal; you will hear low-frequency sounds that you didn't even think were possible, especially from CDs. You can tell when the earphones are sealed properly: If you snap your fingers near your ear, you will hear nothing! If you are looking for earphones that reduce outside noise, you will find none better than the Etymotic ER-4s.

Although the ER-4s fit tightly in my ears, I found them to be very comfortable, even for extended listening. If you want increased comfort, you can have custom earmolds made; Etymotic will provide information about how these can be obtained in your area. Since the earphones are placed right into your ears and have no headband and a very light cord, it is easy to forget that you are wearing them.

Some members of my listening panel didn't like inserting the ER-4s into their ears and preferred earphones that surround the ear. Some of them were won over by the superior sound qualities and decided that it was worth placing the ER-4s in their ears properly. I asked each panel member to listen to various types of program material and write down their comments.

I measured the ER-4s with a B & K 4134 pressure mike mounted in a Zwislocki coupler. The response was essentially the same as that shown in Etymotic's literature and followed the desired earphone response characteristic very closely. The bass was flat to 40 Hz and was down only 3 dB at 20 Hz. The treble response was close to perfection all the way out to about 17 kHz. Comments by panel members—such as "fabulous bass," "tight bass," and "low sounds are



**Fig. 1—Cosine-pulse test for ER-4B.**

amazing"—verified that the extended low-frequency response that I measured with the coupler was heard when the earphones were sealed properly.

Comments about the sense of presence and articulation were: "Excellent on voices," "clear and clean," and "bright but not harsh." These remarks indicate that the equalization characteristic designed into the ER-4B is right on target. When I wrote "As Close As You Can Get" (April 1991), I stated that I chose the Stax SR-Lambda Pro Earspeakers as a reference for evaluating other earphones. In the "Auricle" review of the Stax Earspeakers (also April 1991), I mentioned I had received a prototype earphone from Etymotic Research that would have been my other choice for a reference, but the Stax SR-Lambda Pros were available and highly regarded by many people as being, perhaps, the best available earphones. The panel members all commented that the ER-4s were brighter than the Stax reference earphones, but without being harsh. The ER-4s opened the sound and lifted the veil compared to the Stax, especially for large-scale classical music.

Figure 1 is the output of the Etymotic ER-4 for a 20-kHz cosine input. The input pulse is shown at the top, and the output from the ER-4B earphones is below. The output, after the input has stopped, shows excellent recovery and almost no "ringing" due to delayed energy. This correlates well with a listener's comment of "very tightly controlled sound" and other comments, such as "excellent details" and "good transients." It also shows that the ER-4B produces a positive acoustical output for a positive electrical input. This resulted in comments about how easy it was to determine the correct absolute polarity when an amp's polarity switch was used while voices, brass instruments, and other asymmetrical musical sounds were being played.

The Etymotic ER-4 earphones are efficient and can produce very high sound levels with relatively little input power. The members of the listening panel gave the ER-4 earphones an overall sound quality rating of "excellent" and an "excellent" rating for physical attributes. I personally think that they are better than the Stax SR-Lambda Pro reference earphones. When the price is considered, I think that the ER-4s are an excellent value. *Edward M. Long*

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Exhibit

## EVALUATION OF HIGH-FIDELITY HEARING AIDS

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An essential building block for any high-fidelity hearing aid is an amplifier-transducer-coupling combination that does not audibly degrade the sound, that is, provides high-fidelity sound reproduction as judged by someone with normal hearing. To demonstrate that such a combination is possible, two binaural pairs of hearing aids were assembled using available hearing aid transducers and electronic components, one pair of Over-The-Ear hearing aids with 8-kHz bandwidth and one pair of In-The-Ear hearing aids with 16-kHz bandwidth. Objective insertion-gain measurements on these aids, obtained with a KEMAR manikin in a diffuse sound field, revealed a frequency-response accuracy comparable to that available in expensive high-fidelity loudspeakers. Subjective fidelity ratings obtained from three groups of listeners judging prerecorded A-B-A comparisons (made from equalized eardrum-position microphones in a KEMAR manikin) produced a similar conclusion. We conclude that the important question for hearing aid research is no longer "What can a hearing aid be designed to do?" but "What *should* a hearing aid be designed to do for the hearing impaired?"

For quite some time, a common assumption has been that hearing aids are inherently low-fidelity sound reproducers. This assumption has had an inevitable impact on hearing aid research, much of which appears to have been directed toward making the best of a bad situation. In the meantime, transducer and amplifier technology has progressed to the point that high-fidelity sound reproduction is readily achievable in headworn hearing aids (although it may or may not be desirable in a given instance).

This paper describes the results of experiments undertaken to demonstrate that high-fidelity hearing aids are now practical using available transducers and electronic components. These experiments were performed on two pairs of experimental headworn hearing aids, one binaural pair of Over-The-Ear (OTE) hearing aids with 8-kHz bandwidth and one binaural pair of In-The-Ear (ITE) hearing aids with 16-kHz bandwidth.

### EXPERIMENTAL HEARING AIDS

The ITE aids were assembled with BT-1759 microphones (Killion & Carlson, 1974), BP-1712 earphones (Carlson, Mostardo, & Diblick, 1976), and BF-1921 acoustic damping-resistance elements (Carlson & Mostardo, 1976), all manufactured by Knowles Electronics. The "16KM" earmold construction (16 kHz earmold developed by E. Monser) was employed (Killion, 1979a).

The OTE aids were assembled using (a) experimental EA-type microphones (XD-1116) coupled to the hearing aid sound inlet with 10 mm of 1.5-mm diameter tubing, and (b) BP-1712 earphones compliantly mounted in commercial OTE hearing aid cases with a 10-mm length of 1.1-mm diameter rubber tubing coupling the earphone to the earhook whose sound channel was 23 mm long

and had a 1.2-mm internal diameter. The earmolds were of the "8CR" construction (Killion, 1981).

The overriding importance of proper earmold acoustics has been discussed by Knowles and Killion (1978). The novel earmold construction used with these experimental hearing aids was pivotal to achieving the design goals.

The amplifiers used with the experimental hearing aids were designed as practical hearing aid amplifiers and were operated on 1.5-V "S76" hearing aid cells. They were assembled using "breadboard" construction mounted in pocket-sized cases: Reducing a discrete-component breadboard amplifier to subminiature dimensions is a feat regularly accomplished by hearing aid designers and was not considered an important part of this investigation.

A more complete description of the experimental hearing aids, as well as an extensive set of design guidelines for high-fidelity hearing aids, can be found in Killion (1979a).

### OBJECTIVE PERFORMANCE MEASURES

#### Frequency Response

**Coupler response.** The Zwislocki coupler response of the completed OTE aids is shown in Figure 1 as a solid curve. The response peak near 2700 Hz was included by design to compensate for the loss of external-ear resonance which occurs when the ear canal is occluded by an earmold (Knowles, 1968, Note 1).

It is useful at this point to introduce formally the term *insertion gain*, which is the ratio of eardrum pressure produced by a hearing aid to the eardrum pressure pro-

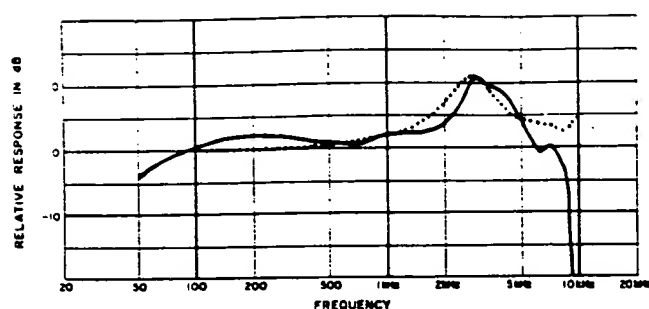


FIGURE 1. Zwislowski coupler response of experimental Over-The-Ear hearing aid (—) compared to OTE CORFIG (.....).

duced without the hearing aid (Dalsgaard & Jensen, 1974). Expressed in dB, the insertion gain of a hearing aid is the difference between aided and unaided eardrum sound pressure levels. [Similar terms are *orthotelephonic gain*, *etymotic gain*, and *functional gain*, with functional gain generally reserved for subjective measurements of insertion gain. See Burkhard (1978) for further discussion of these terms.]

The design goal, which was the estimated Zwislowski Coupler Response required for Flat Insertion Gain (CORFIG), is shown as a dotted curve in Figure 1. This curve applies to OTE hearing aids and is based on measurements with a KEMAR manikin (Burkhard & Sachs, 1975) in a diffuse (random-incidence) sound field, as described by Killion and Monser (1980). Note that the measured result shown in Figure 1 agrees with the design goal within  $\pm 3$  dB up to nearly 8 kHz, which was the design cutoff frequency.

The Zwislowski-coupler response of the completed ITE aids is shown in Figure 2 (solid curve) compared to the estimated random-incidence CORFIG response goal for ITE aids. Here it is clear that the simple amplifier equalization used with the ITE aids did not adequately compensate for the loss of external-ear resonance. (Simple equalization was adequate with the OTE aids because the compensation was designed into the 8CR earmold response characteristics.) Since the time these aids were designed, however, the Knowles ED-series earphone has become available. When coupled with the 16KM earmold, that earphone produces a Zwislowski-coupler frequency response which more nearly dupli-

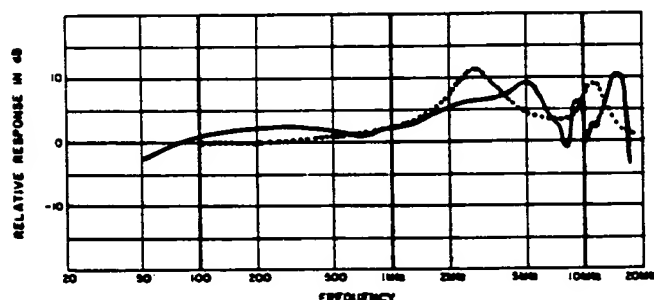


FIGURE 2. Zwislowski coupler response of experimental In-The-Ear hearing aid (—) compared to ITE CORFIG (.....).

cates the estimated ITE CORFIG (Knowles Electronics, Note 2).

**Insertion gain.** Actual insertion-gain measurements, obtained during the listening-test recording sessions described below, were performed using one-third-octave bands of noise and a KEMAR manikin. The results (shown later in Figure 5) provide an estimate of the frequency response a user of these hearing aids would experience listening to a live concert performance or a stereo high-fidelity system at home.

Because one of the intents of the study was to demonstrate that a basic "building block" hearing aid arrangement with high-fidelity performance was possible, the ability of the experimental aids to provide useful gain without feedback problems was verified in separate experiments by increasing the electrical gain of the preamplifier. Objective measurements using the KEMAR manikin verified the ability of the experimental OTE aids to provide 30 to 40 dB of insertion gain while maintaining an 8-kHz bandwidth. Similar amounts of "full on" gain were obtained in direct listening tests with well-fitted earmolds.

**Calculated accuracy scores.** A procedure based on loudness calculations was adopted recently by Consumers Union for rating the frequency-response accuracy of high-fidelity loudspeakers ("How CU's Audio Lab," 1977). The accuracy scores for 16 models of "low-priced" (\$100–\$200 per pair) high-fidelity loudspeakers ranged between 63% and 93%, with a median value of 80%. Listening tests were said to have borne out the utility of the accuracy scores, although "experience has taught us that a group of listeners won't readily agree on which of two speakers is more accurate when the speaker's scores differ by eight points or less" ("Low-priced loudspeakers," 1977, p. 406).

More recently, a group of expensive (\$600–\$1000 per pair) "State of the Art" loudspeakers was tested ("High-priced loudspeakers," 1978). The median accuracy score for those loudspeakers was 89%.

By applying a procedure comparable to that used by Consumers Union, it was possible to calculate an accuracy score corresponding to the insertion-gain frequency-response curves measured on the OTE and ITE hearing aids (Killion, 1979a). The results of that process yielded an accuracy score for the OTE aids of 82% and an accuracy score for the ITE aids of 91%. Each score exceeded the median of the inexpensive and expensive (respectively) groups of high-fidelity loudspeakers discussed above, leading to the conclusion that the frequency response accuracies of the experimental aids fell in the "high fidelity" category by that measure.

### Maximum Undistorted Output

The instantaneous peak sound pressure level (SPL) which the experimental OTE hearing aids could produce without distortion is shown in Figure 3 (solid curve) compared to the peak eardrum SPL required to reproduce a full symphony orchestra in live performance (dotted curve) as estimated elsewhere (Kil-

lion, 1979a). Substantially greater undistorted output could have been obtained at the expense of an increase over the .7-mA battery drain of the experimental OTE hearing aids, as illustrated by the earphone-overload (dashed) curve in Figure 3.

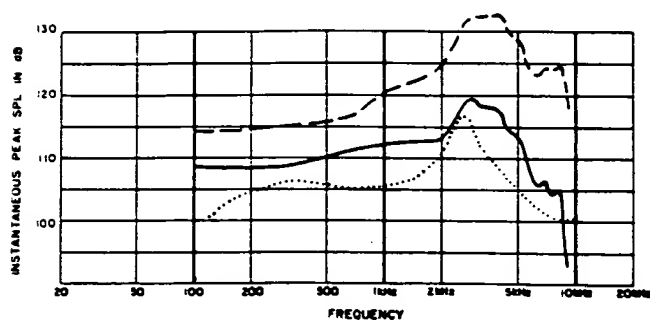


FIGURE 3. Peak eardrum pressure requirements (.....) compared to maximum linear output of BP-1712 earphone with 8CR earmold, as limited by:

earphone overload (---)  
clipping in .7-mA experimental amplifier (—).

### Total Harmonic Distortion

A large amount of negative feedback and a low output impedance were designed into the experimental amplifiers so that nonlinear distortion was not expected to be a problem in the experimental hearing aids. (The distortion of the BP-series earphones themselves is normally low compared to that produced by typical amplifiers.) This expectation was confirmed by a series of swept-frequency measurements of second- and third-harmonic distortion, obtained for inputs of 60, 70, 80, 90, 100, 105, and 110 dB SPL. At no frequency did hearing aid distortion—measured in a Zwislocki coupler—exceed 1% for inputs of 100 dB SPL or less. Plots of CCIF-intermodulation distortion, obtained for a 200-Hz difference frequency, showed a similar result.

Data on total harmonic distortion versus output—measured in a Zwislocki coupler—also were obtained at a fixed 500-Hz input frequency. Those data are shown plotted in Figure 4 (solid curve). Below 105-dB-SPL output, the measured total harmonic distortion is roughly one-fourth the maximum inaudible hearing aid distortion for music and speech (dashed curve) estimated by Killion (1979a). The estimate of the maximum inaudible distortion levels for speech and music may seem high to readers accustomed to seeing high-fidelity amplifier distortion ratings below .005%, but it is consistent with recent psychoacoustic (listening-test) evidence as reported by Gabrielsson, Nyberg, Sjögren, and Svensson (1976), Milner (1977), and Davis (1978) when the available data are referred to eardrum pressure levels.

The abrupt increase in measured distortion above 105 dB SPL corresponds to the onset of amplifier clipping, which was determined by the choice of earphone impedance and battery drain used in the experimental OTE aids. A battery drain of .7 mA was sufficient to meet

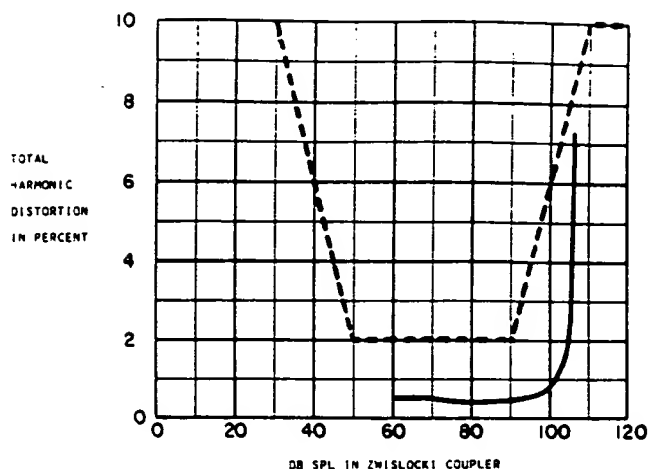


FIGURE 4. Total harmonic distortion at 500 Hz versus output for the OTE hearing aids (—) compared to estimated maximum inaudible distortion (---).

the undistorted 105-dB instantaneous-peak SPL design goal. By way of reference, a .7-mA battery drain corresponds to nearly 2 weeks of continuous 16-hour-per-day operation with a 1.5-volt S76 hearing aid battery.

### SUBJECTIVE FIDELITY RATINGS

#### Method

The technique with the greatest face validity for rating the fidelity of a sound reproduction system is to compare the reproduced sound with the original sound. This approach was used by Olson (1957) in his famous 1947 demonstration in which the Boston Symphony Orchestra was compared with a phonograph recording of the orchestra before an overflow audience in the music shed at Tanglewood, Massachusetts.

Although a true live-versus-recorded listening test has excellent face validity, it becomes impractically cumbersome when several different sound reproduction systems are to be tested. Villchur (1962) used prerecorded stimuli in a "simulated live-versus-recorded" technique, where the source material was itself a reproduction of previously recorded material. To use this technique for comparisons employing musical reproductions, for example, a loudspeaker with good dispersion (output nearly the same in all directions) is chosen as a "reference" loudspeaker. Anechoic chamber recordings of that loudspeaker reproducing musical selections from a master tape are then obtained, just as if that reference loudspeaker were itself a group of live musicians. The simulated-live-versus-recorded comparisons are subsequently presented between (a) the reference loudspeaker reproducing the original master tape recording (the simulated live source) and (b) the loudspeaker under test reproducing the anechoic-chamber recording of that simulated live source.

If the loudspeaker system chosen for the "surrogate

live source" is found to have a sensibly flat frequency response, the assumption can be made that the anechoic-chamber recording of that speaker's output will be sensibly equivalent to its electrical input, in which case the anechoic-chamber rerecording may be dispensed with. That approach was chosen for the present experiments. AR3a loudspeakers were selected for the reference loudspeakers because they have successfully passed true live-versus-recorded listening tests (Villchur, 1964).

A KEMAR manikin was used as a "surrogate listener," with the output of its eardrum-position microphone fed through a pair of bridged-T filters (Killion, 1979b). These filters provided equalization accurate to within  $\pm 3$  dB of a flat frequency response for KEMAR manikin recordings made in a diffuse sound field.

The equalization filters were present under all experimental conditions so that the recordings could be subsequently reproduced over either loudspeaker or conventional headphones without introducing the "duplicate ear canal resonance problem." To explain: Commonly available loudspeakers are designed to produce a relatively flat frequency response in the sound field, and the better high-fidelity headphones are designed to produce a flat sound-field-referenced response (Martin & Anderson, 1947). As a result, the eardrum-pressure frequency response which they produce will exhibit a peak of roughly 15 dB at 2.7 kHz due to the effect of external-ear resonances (Shaw, 1980). When added to the roughly 15-dB peak introduced by the external-ear resonances in the manikin, a duplication of resonances occurs. (The subjective result of such a duplication is a single 15-dB peak because the peak introduced by the subject's own external-ear resonances is a normal part of his experience.) Although the same peak would be added to both the reference and comparison sounds, such a large peak is likely to introduce a bias in favor of systems with compensating deficiencies and should be avoided in listening-test experiments of this sort.

### *Preparation of Prerecorded Comparison Materials*

**Stimuli: Master stimulus tape.** Six selections of program material, chosen to best expose a variety of potential deficiencies in the systems under test, were spliced together to form a "master stimulus tape." One selection was an anechoic chamber recording of repeated nonsense sentences ("Joe took father's shoebench out; she was sitting at my lawn.") spoken by one of the writers. One selection was 15 seconds of "speech spectrum noise," that is, broadband noise filtered to provide approximately the long-term average spectrum of speech.

The remaining four selections were musical passages dubbed from virgin pressings of commercial recordings. Two of the passages were taken from a New York Philharmonic recording of the Beethoven Violin Concerto in D (Columbia stereo record M33587) and two from an Oscar Peterson piano trio recording of Peterson's cheerful blues "The Smudge" (Mercury stereo record

EMC-2-405). One of the orchestral passages was fortissimo, the other was forte. All passages were chosen as relatively unchanging through the switchover region from the reference system A to the comparison system B to allow the most sensitive A-B comparisons.

**Comparison systems.** A range of popular high-fidelity systems was included in the fidelity-rating experiment to serve as benchmarks against which to compare the fidelity rating given the experimental hearing aids.

One system was a pair of popular high-efficiency two-way studio monitor loudspeakers. A second system was a popular stereo headphone designed to produce a wide bandwidth with (intentionally) exaggerated bass response, a design which presumably accounts for its popularity in "hi-fi" dealers' showrooms.

A third system was a simulated speech audiometer obtained by using a pair of TDH-39 earphones (in MX-41/AR cushions) which were factory selected to have a frequency response nearly identical to the published "typical" response curve. [A commercial speech audiometer was not used because of the  $\pm 5$ -dB frequency-response tolerance and the 5-10% equivalent total harmonic distortion at  $\pm 6$  dB VU (no other distortion test is specified) allowed by ANSI Standard S3.6 (1969). Rather, the same amplifier and tape reproducer used with the reference system were used to simulate an essentially flawless speech audiometer.]

As a representative from the low end of the range of systems advertised as *high fidelity*, an inexpensive stereo phonograph (typically sold at discount department stores) was included in the comparisons.

Finally, a transistor pocket radio (purchased in 1976 for \$4.95) was included to serve as a low-fidelity anchor for the fidelity-rating scale.

The abbreviated designations for these seven comparison systems are as follows:

- |                              |                                  |
|------------------------------|----------------------------------|
| 1. Pocket radio (PR)         | 5. Monitor speakers (MS)         |
| 2. Discount stereo (DS)      | 6. In-the-ear hearing aids (ITE) |
| 3. Simulated audiometer (SA) | 7. Over-the-ear hearing aids     |
| 4. Popular head phones (PP)  | (OTE)                            |

The relative frequency responses of six of the seven comparison systems are shown in Figure 5. Each response was obtained during the course of the recording sessions by subtracting the manikin-sensed reference curve from the manikin-sensed response of the sound system under test. All curves were obtained using one-third octave bands of noise. Note that the hearing aid response curves (ITE and OTE) in Figure 5 are simply insertion-gain curves of those hearing aids on the KEMAR manikin. The remaining response curves represent *difference* curves and reflect only the accuracy to which the system under test could duplicate the room response of the AR3a loudspeakers used in the reference high-fidelity system. By oversight, no frequency response was obtained for the discount stereo system.

**Comparison recordings: Four-track master comparison tapes.** The master stimulus tape was reproduced on a 2-track Ampex 440 professional tape recorder whose output was fed through a 125-watts-per-channel Marantz



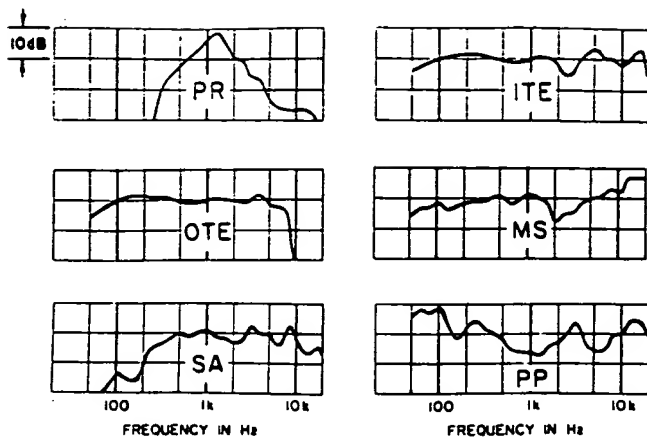


FIGURE 5. Frequency responses of sound systems used in listening tests. Note: Hearing aid responses are insertion gains; all others are relative to reference loudspeaker system response.

250 stereo amplifier to a pair of Acoustic Research AR3a loudspeakers spaced along one wall of a 170 m<sup>3</sup> (6000 cu. ft.) room in the Auditory Research Laboratories of Northwestern University. The room dimensions were 6.1 m × 7.6 m × 3.7 m high. The sound absorption treatment on the walls and floor of that room was adjusted to eliminate audible flutter echos and to provide the .3-.5 sec reverberation time typically recommended for recording studios of that volume (e.g., see Olson, 1957).

With the master stimulus tape reproduction as source, binaural master comparison tapes were recorded from the output of eardrum-position microphones in the KEMAR manikin, as just discussed. The manikin was placed 1 m to the right of the room midline and 3.3 m from the wall along which the AR3a reference loudspeakers were located.

The hearing aid comparison recordings were obtained under exactly the same reproducing and recording conditions used for the reference recordings except that the OTE or ITE hearing aids were placed on the manikin and set to unity insertion gain.

The loudspeaker comparison recordings (MS and DS) were obtained with the loudspeakers substituted for (placed on the same 1-m-high stands previously occupied by) the AR3a reference loudspeakers. The monitor loudspeakers had "high-frequency roll-off" controls which were set to the position marked "flat."

The headphones were adjusted on the KEMAR manikin—with the help of tape and discs of closed-cell foam—to produce as close as could be estimated the equivalent of a real-ear seal and/or pinna deformation. For the TDH-39/MX-41AR headphones, the low-frequency attenuation due to the well-known leak around the ear cushions was made equal to the average obtained from probe-tube measurements on real ears as given by Shaw (1966) and confirmed by the authors and L. Young.<sup>1</sup> Between 200 and 10,000 Hz, the resulting "eardrum pressure" response measured on the un-

equalized KEMAR manikin fell within 2-4 dB of the predicted real-ear response calculated from Shaw's data for a typical TDH-39/MX-41AR earphone.

The pocket radio was located in the pocket of a shirt worn by the manikin. With the exception of the discount stereo (DS) and pocket radio ((PR) systems, all loudspeakers and headphones were driven from the output of the same stereo amplifier used with the reference loudspeakers. The headphones were driven through a 20-db passive attenuator with 10-ohm output impedance, an attenuator required to bring the 125-watt amplifier outputs down to suitable earphone-drive levels. The amplifiers in the DS and the PR were included in the listening-test recordings of those two systems. Both amplifiers produced noticeable distortion at high levels.

The creation of the final A-B-A comparisons was simplified by using an Ampex 440 4-track recorder to record the output from the manikin. The reference loudspeaker reproduction was recorded on one pair of tracks, the tape rewound, and the comparison reproduction subsequently recorded in synchrony on the other pair of tracks. To preclude the possibility of high-frequency tape overload, a 15-ips tape speed and Ampex 456 mastering tape were used throughout, with the OVU recording level (200 nW/m) set 20 dB below tape saturation. Under those conditions, the A-weighted noise level on the tape was approximately 60 dB below OVU.

*Listening-test recordings: Binaural listening comparison tapes.* The A-B-A comparisons were recorded on a 2-track Ampex 440 recorder from the 4-track master comparison tape by switching between track pairs at appropriate times. For the four musical passages, therefore, a continuous musical passage—the middle portion of which had been reproduced over the comparison system—was recorded. (Within each musical-selection block, we attempted to hold the switchover points to the same beat of the same measure for all comparisons.) For the live voice, the same "Joe . . . lawn" nonsense sentence was recorded three times, the second time representing the comparison-system reproduction.

The A-B-A comparisons were organized into six program-selection blocks, each containing seven system-comparison units. Each unit consisted of a spoken comparison-identification number, a 5-sec (approximately) segment from the reference system (A) recording, a 5-sec segment of the comparison system (B) recording, and another 5-sec segment of the reference (A). The same A-B-A comparison was repeated to permit a "second listen" to each comparison. Including pauses, each complete unit occupied about 40 seconds. (The total of  $6 \times 7 = 42$  comparison units occupied just under 30 minutes after the program-selection block announcements were included.)

Within each of the six program-selection blocks, the first comparison unit was always for the low-fidelity pocket radio, but the remaining six comparisons were randomized according to a Latin-square form of randomized-block design. (Thus, each of the six nominally high-fidelity sound systems was represented once in every position in the presentation order.)

<sup>1</sup>Unpublished probe-tube data obtained on six subjects at Northwestern University, 1976.

### Subjects and Experimental Procedures

**Subject groups.** The three subject groups of Untrained Listeners, Golden Ears, and Trained Listeners are described next.

To obtain as close as possible a "man-on-the-street" jury, a group of 24 Untrained Listeners was selected by the personnel department of a manufacturing concern to meet only the following criteria: equal male-female representation, approximately rectangular age distribution between ages 20 and 60, and as wide a distribution of occupations as obtainable. (The final criterion was included to avoid the possibility of a heavy technical representation on the listening jury.) The resulting jury contained 12 men and 12 women, with 8 subjects in their twenties, 5 in their thirties, 4 in their forties, 6 in their fifties, and 1 61-year-old subject.

A second group of Golden Ears subjects was enlisted, consisting of 5 individuals (Alf Gabrielsson, Julian Hirsch, Hugh Knowles, Bruno Staffen, and Edgar Villchur). Each had devoted a large amount of time at some point in his life to the subjective evaluation of high-fidelity loudspeaker systems.

A third group of Chicago-area Trained Listeners was also included. This group consisted of 6 individuals (Elmer Carlson, Richard Peters, Daniel Queen, Eugene Ring, Robert Schulein, and Frederic Wightman), each of whom had considerable training in listening experiments, although not necessarily in high-fidelity-system evaluations.

**Method of presentation.** The Untrained Listeners were made available for two 1-hr. sessions on successive days. On each day, the subjects rated nine blocks of seven comparisons. The first three blocks were practice comparisons, although the subjects were not so informed. The order of the last six blocks was randomized differently for each day's presentations.

The comparisons were reproduced on a 1-track Ampex AG500 reproducer and presented over Electro Voice Sentry V loudspeakers driven by Crown D75 amplifiers in a cafeteria area having only minimal sound treatment. To eliminate obvious flutter echos, we placed five sheets of 2.5-cm thick acoustical foam along three walls.

On the first day, the gain of the reproducing system was set for peak sound-level meter readings of 93 dB on the fortissimo Beethoven passage; the background noise level was 52 dB(A). For the second day's session, the left and right channels feeding the loudspeakers were reversed to provide some counterbalancing for seating position, which remained the same both days. To obtain an estimate of the effect of different S/N ratios during the comparison presentations, we increased the level on the second day to 95-dB peaks and shut down the air-conditioning system, thereby reducing the background noise level to 46 dB(A). The S/N ratio during the second day was thus 8 dB higher than on the first day.

The Golden Ear and Trained Listener groups received copies of the instructions and listening-test tapes (the tape copies were made by a professional recording studio) and were asked to use their best headphones dur-

ing their evaluations. They were further instructed to set the headphone levels for the equivalent of an 84-dB sound field while reproducing a calibration segment of 84-dB SPL speech spectrum noise. Each listener received different instructions as to the order in which he was to listen to the tapes, providing a modicum of counterbalancing in presentation order.

**Instructions and fidelity rating scale.** The instructions to all of the subjects were taken with minimal change from those used by Gabrielsson and Sjögren (1976). The principal instructions for the present experiments are reproduced below.

You are about to help rate some loudspeakers, stereo headphones, and hearing aids on their ability to accurately reproduce music and speech. You will hear a series of comparisons in the form of A-B-A presentations, where the reference sound system is heard in segment A, the system under test is heard in segment B, and then the reference sound system is heard again in the final segment A. This A-B-A presentation is then repeated so that you have two chances to judge each sound system. Your task is to judge how accurately the system under test duplicates the sound of the reference system. Your judgments should be made on a 0 to 100% scale as follows: A 100% rating means you cannot hear any difference between the reference system (A) and the system under test (B). The meanings of the 90%, 70%, 50%, 30%, and 10% ratings are illustrated in the figure at left (Figure 6). The rating of 0% should be assigned if you hear practically no similarity between the two sounds; a still worse reproduction would be hard to imagine. The fact that certain numbers are given definitions does not mean that they should be used more than others. You may use any number from 0 to 100 which you think best describes the accuracy of the reproduction.

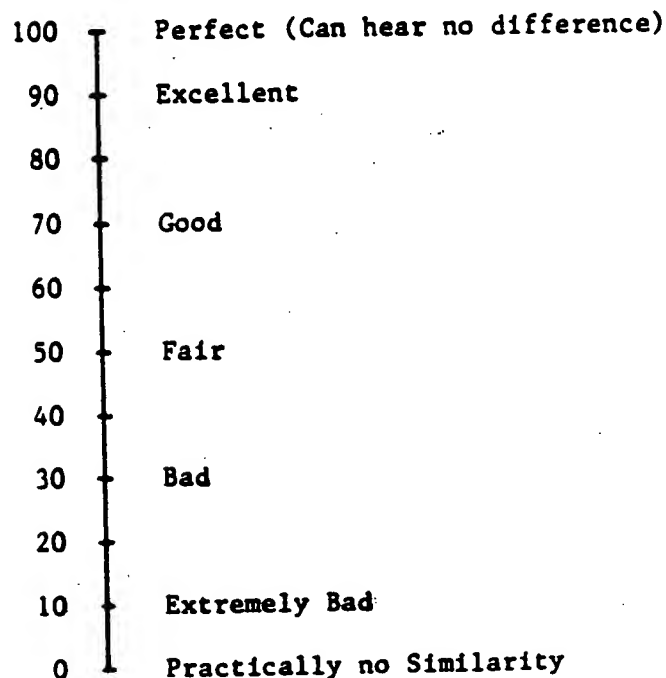


FIGURE 6. Fidelity (similarity) rating scale.

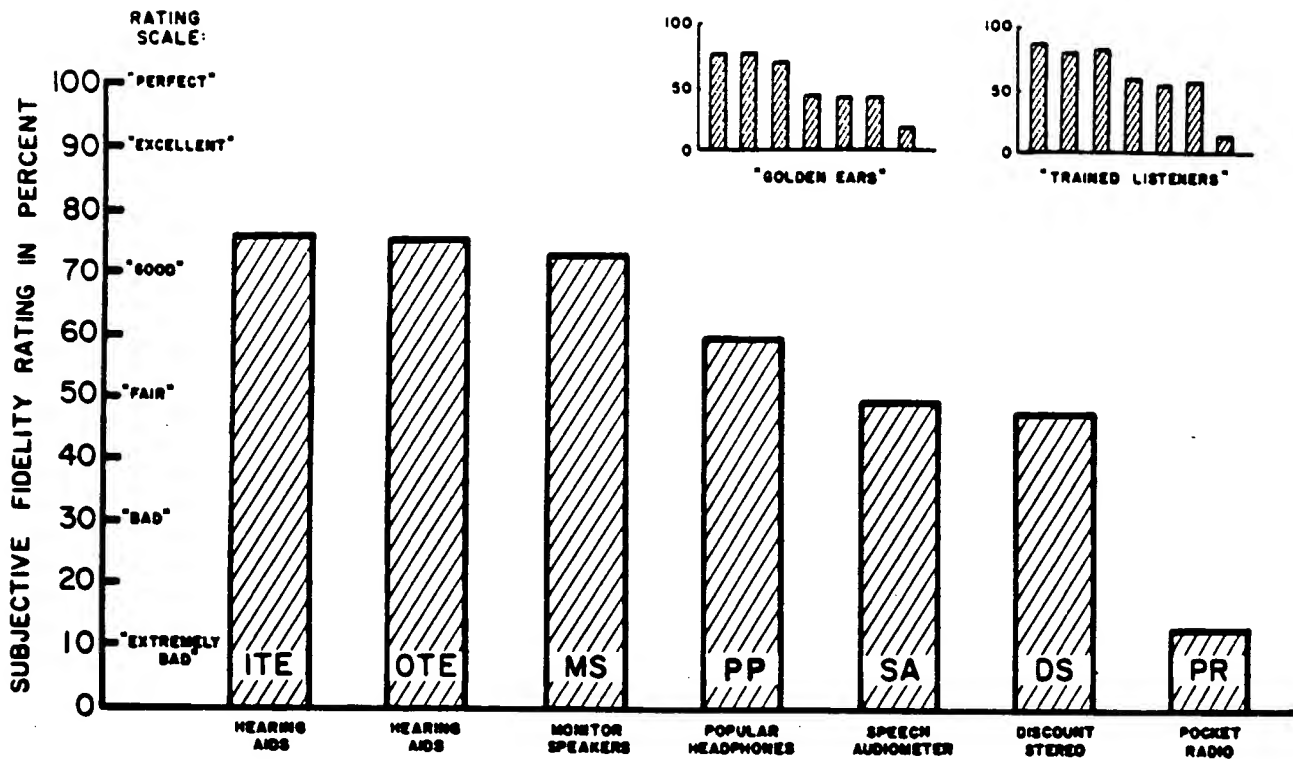


FIGURE 7. Average fidelity (similarity) ratings for six program selections from main experiment using 24 Untrained Listeners. Results from five Golden Ears and six Trained Listeners shown inset.

## RESULTS AND DISCUSSION

### Untrained Listener Ratings

**Average fidelity ratings.** The mean fidelity ratings yielded by the Untrained Listeners for the six program selections are shown in Figure 7. The values in this figure represent the combined average data for the two days' sessions, as shown in Table 1. Both the OTE and ITE hearing aids obtained higher ratings than any of the other high-fidelity systems. A three-way analysis of variance was performed on the 2016 individual-subject ratings. Application of the *F* test to the results indicated (a) significant differences among sound systems, program materials, and subjects; and (b) statistically significant interactions between each. Only the three-way system-program-subject interaction was not significant at the .01 level. Essentially identical results were obtained from a comparable analysis applied to arcsin-transformed data. All results in this report were obtained from the intuitively simpler, untransformed data.

The standard error of the mean ratings—based on the system-subject interaction obtained from the three-way analysis of variance—was less than 1.6%. A *t* test applied to the differences between the hearing aids and the other system indicated no significant difference between either of the hearing aids and the monitor speakers. All other differences between the hearing aids and the other systems were significant at well beyond the .001 level (the smallest of those differences was 10 times the standard error of the mean), based on a multiple-

TABLE 1. Overall fidelity ratings for seven sound systems obtained from 24 Untrained Listeners.

Sound system	Fidelity ratings		
	First day	Second day	Average
ITE hearing aids	74.2	77.3	75.7
OTE hearing aids	74.7	76.0	75.4
Monitor speakers	73.1	72.3	72.7
Popular head phones	59.2	59.5	59.3
Speech audiometer	50.0	48.4	49.2
Discount stereo	47.3	46.8	47.1
Pocket radio	12.5	12.8	12.6

comparisons analysis using the Bonferroni inequality (Miller, 1966).

Regarding instructions to the subjects, these results indicate that the change in sound quality caused by interposing either pair of hearing aids in the sound path between the reference loudspeakers and the eardrum-position microphones in the KEMAR manikin was rated *comparable* to the change in sound quality caused by changing from the AR3a reference loudspeakers to a different pair of high-quality loudspeakers. The change in sound quality caused by interposing the hearing aids was judged to be significantly *less* than that caused by changing from the reference loudspeakers to (the amplifier and speakers from) a discount stereo phonograph, the popular phones, a speech audiometer, or (not surprisingly) a pocket radio.

These results may appear surprising to those familiar with the design compromises found in conventional hearing aids, although they are entirely consistent with the objective data presented under Objective Performance Measures. Recall, for example, that the calculated accuracy score for both the OTE and ITE hearing aids fell in the upper half of the range of scores obtained by inexpensive and high-priced (respectively) high-fidelity loudspeakers tested recently at Consumers Union. Given that result, it is not surprising that the hearing aids rated significantly higher than (a) the popular phones with their exaggerated bass response or (b) the simulated speech audiometer with the severe bass loss produced by the well-known cushion leak. Both defects were readily apparent in the frequency response curves in Figure 5. Although an objective measure of the frequency response of the discount stereo system was not obtained, subject comments (optional) indicated that it had a "high frequency roll-off," a "mid-frequency dip," a "hollow sound," and a "lack of bass response." (In one writer's judgment, it also had a "boomy" mid bass, and it distorted badly on the fortissimo orchestral passage.)

The fact that the OTE aids with only 8-kHz bandwidth rated as well as the ITE aids with 16-kHz bandwidth was presumably due to the comparable importance of the different defects in their frequency response. The OTE aids had a limited bandwidth but an extremely smooth insertion-gain frequency response, whereas the ITE aids had a sensibly unlimited bandwidth but a dip in response near 2.7-kHz due to their imperfect compensation for loss of normal external-ear resonances. The high rating of the OTE aids came as a surprise to us, although it was entirely consistent with Fletcher's (1942) conclusion that "substantially complete fidelity (for) . . . orchestral music is obtained (with) . . . a frequency range of from 60 to 8000 cycles per second" (p. 266). The average rating for the OTE aids on the two orchestral passages was 85%. Snow (1931) reported a value of 91%, obtained in A-B-A-B- quality-rating comparisons using orchestral music for a system with an 8-kHz upper cutoff frequency and no other defects. To the extent that the two experiments are comparable, the out-of-ear microphone location with the OTE aids appears not to have been a major defect.

Interestingly, the 73% average rating for the high-quality monitor loudspeakers (and the 75 and 76% ratings for the experimental hearing aids) almost exactly equaled the 74 and 75% equivalency of the 7.4 and 7.5 decimal ratings for two "high" fidelity loudspeakers by Gabrielsson, Rosenberg, and Sjögren (1974). They used a similar rating scale, but the subject's memory of how a live performance sounded was the reference.

**Test-retest reliability.** Because all comparisons were repeated on the second day of testing, it was possible to obtain an estimate of statistical reliability, as well as indication of the importance of learning, seating position (recall that the two loudspeaker channels were reversed for the second day's comparisons), and S/N ratio during comparison presentation.

Figure 8 graphically compares the two-days' ratings,

based on the data in Table 1. The calculated correlation (Pearson's product-moment) coefficient between the two sets of mean ratings was .998. These results indicate that the ratings were relatively independent of the factors listed above.

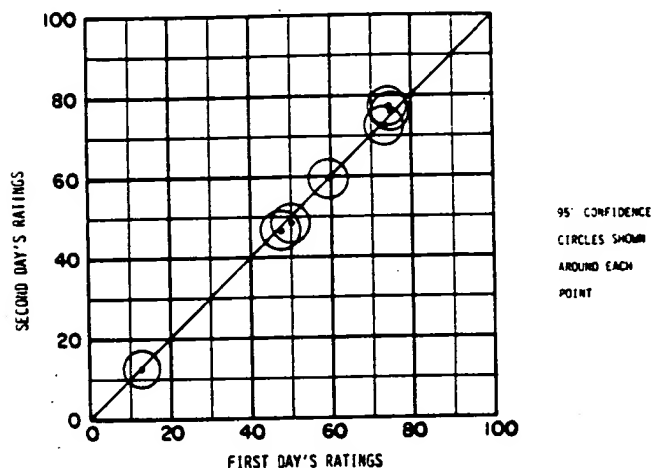


FIGURE 8. Comparison between fidelity ratings obtained from Untrained Listeners on two different days.

Indeed, additional data were obtained from nine of one writer's relatives who were imposed upon to "take the listening test" during visits to his home. These comparisons were reproduced over an old (relatively low-fidelity) hi-fi, at levels estimated to range between 5 and 15 dB below those used in this experiment. The correlation (.997) between those ratings and the average ratings from this experiment was as good as the test-retest correlation discussed above.

These results are not surprising when taking into account that the fidelity ratings obtained in our experiments were basically *similarity* ratings, as stated in the instructions to the subjects. Thus, the *constant* aberrations in sound quality introduced by any reasonable sound reproduction system might be expected to have little effect on a subject's ability to detect *changes* in sound quality between two segments of a prerecorded comparison.

### *Trained Subject Ratings*

The average ratings obtained from the five Golden Ear subjects and the six Trained Listener subjects are given in Table 2, as well as inset for comparison in Figure 7. Note that the average ratings are qualitatively quite similar across subject groups.

An analysis of variance applied to the Golden Ear and Trained Listener data produced the same conclusions as stated above for the Untrained Listener data, with the following exceptions and observations:

1. The error variance (estimated from the three-way interaction between systems, programs, and subjects) for both the Golden Ear and Trained Listener subjects was nearly four times

TABLE 2. Overall fidelity ratings for seven sound systems obtained from three subject groups.

Sound system	Subject group		
	Untrained Listeners (n=24)	Golden Ears (n=5)	Trained Listeners (n=6)
ITE hearing aids	75.7	74.6	86.2
OTE hearing aids	75.4	75.9	77.9
Monitor speakers	72.7	67.5	79.9
Popular phones	59.3	43.5	57.5
Speech audiometer	49.2	42.2	54.5
Discount stereo	47.1	42.5	56.6
Pocket radio	12.6	17.7	14.5
Average	56.0	52.0	61.0

smaller than that for the Untrained Listener subjects. Not surprisingly, highly trained listeners are much more consistent in making subjective judgments than are untrained listeners.

2. The system-subject interaction was not significant for the Trained Listener subjects, indicating a high degree of homogeneity in that group. All were known to have spent an appreciable amount of time listening to and/or performing music (an observation which may or may not be relevant).
3. The standard error of the mean, estimated from the variance due to system-subject interaction, was 2.5% for the five Golden Ears subjects and 1.6% for the six Trained Listener subjects. The greatly reduced variance exhibited by the two trained-subject groups meant that the reliability of their single-session average ratings was comparable to that obtained from two sessions with the much larger ( $n = 24$ ) group of Untrained Listeners. Thus, in those instances where population sampling is not a major concern, one trained subject appears to be worth as many as eight untrained subjects. This hardly surprising result is qualitatively similar to that obtained by Gabriellson and Sjögren (1976).
4. The variance due to system-program interaction was almost 20 times smaller for the Golden Ear subjects and nearly 10 times smaller for the Trained Listener subjects than for the Untrained Listener subjects. Successful Golden Ear professionals presumably have found it useful to train themselves to "listen through" the particular musical selection used for system evaluation. Although the program selections were considered as "fixed effects" in the statistical analysis of these experiments, the calculated reliability of the trained-subject ratings would have suffered relatively little if the program selections had been considered a random sample. In other words, essentially similar ratings might be expected from trained subjects using any reasonable cross section of program material.

#### Comparison of Untrained Listener and Trained Listener Results

The application of Welch's *t*-test approximations (Brownlee, 1965, p. 299) to the differences between the overall average ratings obtained from the Untrained Listener, Golden Ear, and Trained Listener subjects indicated the differences were not significant at the .05 level.

Application of the Bonferroni inequality and *t* statistics (Miller, 1966) to obtain confidence intervals for the seven individual system ratings from each group, however, indicated that some of the between-group dif-

ferences in individual system ratings were significant. The most striking was the roughly 15% lower rating given the popular phones by the Golden Ear subjects compared to the two other subject groups. This seemed reasonable in light of the comment of one Untrained Listener subject, who ignored instructions and gave the popular phones a 100% rating because he "liked them much better" (than the reference). In particular, anecdotal market evidence indicates that those who have not spent much time professionally evaluating high-fidelity systems are much more tolerant of an excessive bass response than of a deficient bass response.

The correlations between the Golden Ear and Untrained Listener ratings ( $r = .956$ ) and the Trained Listener and Untrained Listener ratings ( $r = .984$ ) were both high, further evidencing the stability—under different listening conditions and subject selections—of the relative ratings produced in the present experimental design. The good correlation between Trained and Untrained Listener ratings is consistent with the findings of Gabriellson, Rosenberg, and Sjögren (1974) and Gabriellson and Sjögren (1976).

In comparing the high correlation coefficient (the Pearson product-moment correlation coefficient  $r$  has been used throughout) to the obvious differences among ratings from the different subject groups, recall that the correlation indicates the degree to which the least-squares, best-fit linear relationship ( $y = mx + b$ ) accounts for the dependent-variable data. After accounting for the differences between Untrained Listener and Trained Listener ratings (by applying the optimum linear transformation from one to the other), for example, all but  $1 - (.984)^2 = .03$  (3%) of the variance is accounted for. Simply stated, the two groups appear to measure essentially the same thing using slightly different subjective scales.

## CONCLUSIONS

The most important conclusion of this study is that current hearing aid amplifier and transducer technology does, in fact, permit the construction of practical high-fidelity hearing aids as judged by someone with normal hearing. Not surprisingly perhaps, at least one high-fidelity hearing aid design became commercially available shortly after this study was undertaken (Toephholm, 1979).

At least three reasons exist for demonstrating that it is possible to design a hearing aid which is judged high-fidelity by someone with normal hearing:

1. Such a design provides a base to which electronic signal processing can conveniently be added.
2. A hearing aid which provides gain only for low-level signals (i.e., is a unity-gain, high-fidelity, sound-reproduction system for high-level signals) may prove useful to a large number of individuals.
3. The demonstration supports the following conclusion: that the important question for hearing aid research is no longer "What can a hearing aid be designed to do?" but "What should a hearing aid be designed to do for the hearing impaired?"

The lack of a satisfactory answer to this latter question is a major barrier to vastly improved hearing aid design. That question can be restated: What hearing aid characteristics will prove to be optimum (or even somewhere near optimum) for a given individual as he goes about his daily life? More specifically: Will a substantial number of hearing aid users with mild-to-moderate hearing impairments prefer a high-fidelity hearing aid (as defined earlier under Experimental Hearing Aids) to a more conventional hearing aid? The answer to this question is crucial, because the main goal of hearing aid use—improvement in communicative capacity—can only be achieved if the individual actually wears the hearing aid. There is much anecdotal evidence suggesting that many people who could benefit from a hearing aid refuse to wear it in many or most circumstances if it doesn't sound pleasing to them.

In a recent study by Pascoe (1975), his hearing-impaired subjects understood speech as well under his "uniform amplification" condition as they did at comparable intensity levels in the sound-field condition. The frequency response of Pascoe's aid in the uniform amplification condition was very similar to that of the high-fidelity aids in this experiment.

Thus, there is indirect evidence that a hearing aid judged to be *high fidelity* by normal listeners will allow hearing-impaired listeners to understand speech as well as they could in the (high-intensity) sound-field condition. Pascoe demonstrated that this latter level of understanding could be further improved via frequency selective amplification. Thus, the next question to be answered is "Will the sound produced via frequency selective amplification be sufficiently pleasant to entice the individual to wear the aid for long periods of time?" If the answer to this question is "No," then a wide-band hearing aid that is judged to be *high fidelity* by normal listeners may represent the best compromise for the hearing-impaired user. As Barfod (1979) discussed, such a hearing aid could be "especially suited for hearing impaired subjects having difficulty in adapting to a new speech code" (p. 436).

Preliminary answers to the questions posed here could be reached in laboratory experiments such as the fidelity-rating experiment we described earlier, but we suspect that the final answers can only be obtained through the fairly clumsy process of trial and error in the marketplace, as dispensers discover which new hearing aid designs provide increased user satisfaction.

## ACKNOWLEDGMENTS

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Requests for reprints and/or a 33-1/3 rpm stereo Soundsheet recording containing samples of the A-B-A comparisons used in this study should be addressed to Mead C. Killion, Industrial Research Products, Inc., 321 Bond Street, Elk Grove Village, IL 60007.

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# ***TECHNOLOGICAL REPORT***

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## **An “acoustically invisible” hearing aid**

**By Mead C. Killion, PhD**



# TECHNOLOGICAL REPORT

## An "acoustically invisible" hearing aid

By Mead C. Killion, PhD

For roughly a dozen years, the writer has been pursuing the goal of creating a high fidelity hearing aid. This paper is a progress report on a K-AMP custom integrated circuit amplifier designed to make such a hearing instrument possible. The "automatic signal processing" built into this amplifier differs from common practice. The first section of this paper explains the rationale for the new approach.

The second section of this paper reviews the author's earlier fidelity rating experiments. Using experimental "unity gain" hearing aids, it was demonstrated that subminiature microphones and receivers could deliver high fidelity sound according to the most stringent listening-test standards.

Finally, the input-output characteristics of traditional hearing aid amplifiers are reviewed in order to compare them to the new approach.

### Rationale: Who needs it?

Despite decades of research, still not enough is known about hearing impairment to define the optimum hearing aid characteristics for many individuals. This is certainly true for the person with severe to profound hearing loss.

The person who claims: "I don't need a hearing aid most of the time," however, appears to present a problem for which a solution can be defined without further research. As argued below, such an individual probably has a mild hearing loss that is restricted to a loss of sensitivity for quiet sounds, with normal or near-normal hearing for louder sounds.

Nixon<sup>6</sup> reported in 1945 that "hearing loss measurements were made on a number of engineers, program producers and musicians at NBC some years ago to attempt to correlate hearing loss with ability to judge program quality. In a few cases where hearing was impaired to the extent of 40 dB at frequencies of 4000 cycles (Hz) and higher, the particular individuals were actually among the most competent of those concerned with exercising judgment of program quality." This author's more recent observation of musicians and

colleagues with mild hearing impairment leads to the same conclusions: they show absolutely no indication of any abnormality in hearing for high-level sounds, even though a mild or mild-to-moderate hearing loss at threshold is measurable at the speech frequencies and is noticeable when someone talks too quietly.

As an illustration, the audiograms in Fig. 1 show the extensive regions of presumably normal hearing, inferred from the experimental complete-recruitment data of Barfod,<sup>1</sup> for two hypothetical subjects with mild hearing loss.

### When to do nothing

Following the old adage "If it ain't broke, don't fix it," the ideal hearing instrument for someone who "doesn't need a hearing aid most of the time" appears self evident. It should do absolutely *nothing* most of the time. When no hearing assistance is required, the hearing instrument should be so acoustically transparent that it subjectively disappears; it should be acoustically "invisible." Stated another way, if an individual has normal hearing for loud sounds, the hearing instrument should, for loud sounds, neither stand in the way of the wearer's normal hearing nor give amplification the wearer does not need.

Of course, this principle is nothing more than an application in the *amplitude* domain of a principle that every dispenser applies in the *frequency* domain: Don't amplify in a region of normal hearing. The great success of the open-canal fitting for those with normal, low frequency hearing is an obvious example of the latter. But the same principle generally has not been applied in the amplitude (loudness) domain.

The prime example is in the hearing-impaired person trying to make out individual voices around a conference table. In this case, amplification tends to magnify everything, including making loud sounds too loud. What appears to be needed in this case is a hearing instrument with such fidelity that it subjectively disappears for louder sounds when it is (automatically) set to provide 0 dB acoustic gain (no gain, no loss) for louder sounds. The instrument should, of course, provide gain for the quiet

sounds this person is missing. In the same way, the typical, older person with sloping, high frequency hearing loss needs more gain for high frequency sounds than for low frequency sounds, so that a substantial treble boost also is required for quiet sounds.

### High fidelity transducers

A decade ago, it was popular to proclaim that the main problem with hearing aids was the "inherently low fidelity of the microphones and ear-

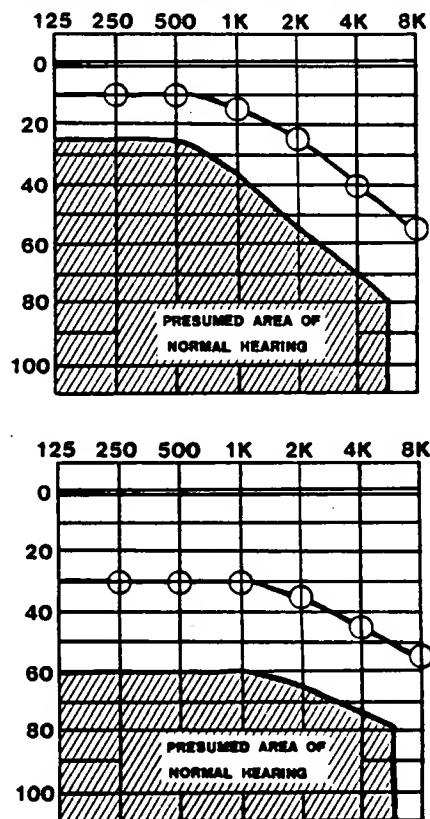


Fig. 1. Threshold audiograms for two hypothetical subjects, with areas of presumed normal hearing based on Barfod's data (reprinted with permission from Killion 1988).

phones." Partly in answer to such claims, this author demonstrated that it was possible to design BTE and ITE hearing aids which would reproduce speech and music with a fidelity comparable to that of expensive studio monitor loudspeakers.<sup>2,4</sup>

Fig. 2 shows a few of the results from those extensive fidelity rating experi-

ments. Experimental hearing aids were compared to popular stereo headphones such as the Koss PRO4AA, stereo loudspeakers such as the ElectroVoice Sentry V studio monitors and a speech audiometer (which was often referred to as "high fidelity" in the audiological literature). Three types of listening panels were used: Golden Ears (five high fidelity experts, the most famous of which were Julian Hirsch, who makes his living rating high fidelity systems; Hugh Knowles, who as "Mr. Loudspeaker" in the 1940s coined the term "Bass Reflex"; and Edgar Villchur, who in the 1950s developed the acoustic suspension woofers and dome tweeters); Trained Listeners (Elmer Carlson, Richard Peters, Daniel Queen, Eugene Ring, Robert Schulein and Frederic Wightman); and Untrained Listeners (12 males and 12 females aged 20 to 60), chosen to represent "man on the street" type of listeners. All three panels gave essentially similar results. Available transducers (Knowles BT- and EA-series microphones and BP-series earphones) permitted the reproduction of full-orchestra and jazz-trio selections, at original concert levels, with a fidelity equal to high-quality stereo systems.

Further evidence that the transducers are not "the problem" is the fact that a modified version of one hearing aid microphone, which the author helped design, is regularly used in broadcast and recording studios. In addition, the same basic receiver (Knowles ED-series) that is used in many hearing aids also is used in some of the highest-fidelity stereo earphones presently available. The main problem left to be solved then is one of amplifier design.

### The traditional amplifier

Most hearing instruments provide amplification for all sounds, even loud sounds, up to the level that peak clipping, input or output compression limiting or ASP circuits set in to reduce the gain. Many of these modern compression circuits are designed now to prevent the sounds some older hearing instruments made when driven into overload. Properly adjusted, all prevent sounds from becoming uncomfortably loud, however, only a few wide-dynamic-range-compression circuits amplify sounds up until they are *almost* at the point of being uncomfortably loud. Slightly loud normal conversational speech generally is considered to be at a hearing level of 60-70 dB, corresponding to an SPL of 75-85 dB. Such speech may not be *really* uncomfortable when amplified to 90-100 dB SPL, but it is getting there. The well-known result is that the hearing instrument wearer often turns the volume control down and consequently misses some of the

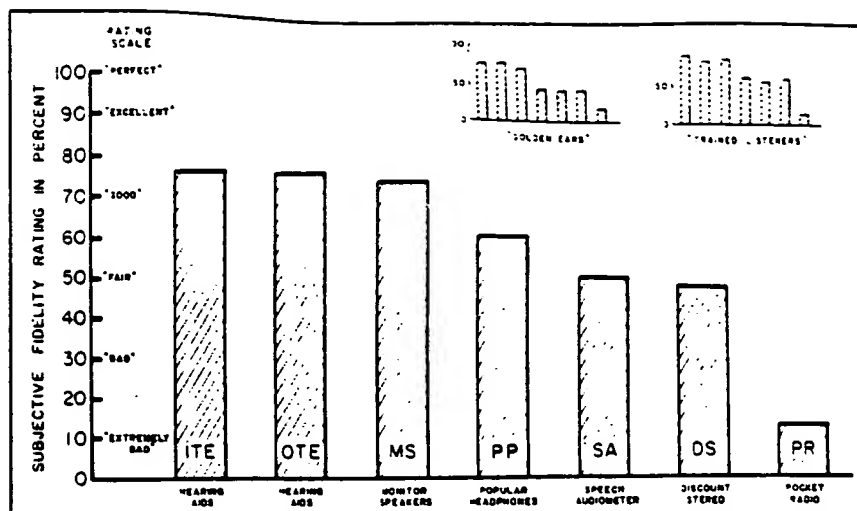


Fig. 2. Average fidelity ratings obtained for several sound reproduction systems (reprinted with permission from Killion 1988<sup>9</sup>):

Experimental ITE binaural hearing aids (ITE);  
Experimental OTE binaural hearing aids (OTE);  
ElectroVoice Sentry V studio Monitor Speakers (MS);  
Koss PRO4AA Popular Phones (PP);  
Simulated speech audiometer with TDH-39 earphones (SA);  
K-MART special \$69.95 "High Fidelity" Discount Stereo (DS);  
GE \$4.95 pocket radio in peak-clipping overload (PR);

quieter sounds.

The relationships described above are shown graphically in Fig. 3, which shows the gain and input-output characteristics of a hearing instrument with maximum output controlled by limiting (whether peak clipping or any-named compression with high compression threshold and high compression ratio). Note that such an instrument acts as a linear amplifier with constant gain until limiting sets in. Below the limiting level, both loud and quiet sounds are amplified by the same amount.

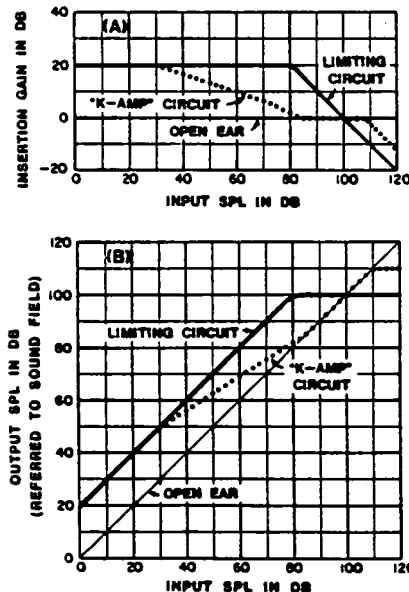


Fig. 3. Hearing instrument gain (A) and output (B) vs. input for conventional "limiting" type of amplifier (—) and for the new amplifier design (....), both set for a maximum gain of 20 dB. NOTE: The unaided open ear has neither gain nor loss "0 dB gain" for all inputs.

### The new amplifier

During his PhD research, this author designed a "four-stage compression amplifier" to eliminate the problems described above.<sup>7</sup> This circuitry is called the K-AMP. It is designed to provide:

1. Substantial gain for quiet sounds;
2. Decreasing gain for moderate-level sounds;
3. No gain (but no loss) for loud sounds;
4. Compression limiting for the loudest sounds, to prevent output amplifier overload (peak clipping) with its attendant rasping, raucous, unpleasant sound.

**AUTHOR'S NOTE:** With the high quality sound reproduction available in audio devices today, only an experienced hearing instrument wearer would be expected to tolerate the grating sound of peak clipping on a prolonged basis; although in all fairness to peak clipping circuits, some wearers get quite used to it and accept it.

The type of input-output characteristic that results with the new approach also is shown graphically in Fig. 3. The new amplifier provides the same gain as a traditional amplifier for quiet sounds. For loud sounds, however, the new amplifier allows the hearing aid to "do nothing" (provide neither gain nor loss). For intermediate sounds, an intermediate amount of gain is provided. Combined with proper transducers and acoustic coupling and venting, the result can be a hearing instrument that comes close to being "acoustically invisible."

Note especially that the traditional discomfort-preventing output limiting is no longer needed in most cases, because loud sounds are not amplified.

With the K-AMP circuitry, intense sounds should be no more uncomfortable with the hearing instrument on than if it were removed. Only if the wearer needed hearing protection in his or her daily routine would output limiting be required for that purpose.

The need for greater gain at high frequencies, in the case of sloping high frequency loss, can be accommodated by requiring the frequency response, as well as the gain, to change with level.<sup>7</sup> Fig. 4 shows the frequency response characteristics, with level as a parameter, of a prototype version of the K-AMP with suitable level-dependent, high frequency emphasis. No high frequency emphasis is provided for loud sounds, because the typical individual with mild, sensorineural hearing loss does not appear to have a high frequency hearing loss for loud sounds, only for quiet sounds (recall Fig. 1).

#### Antifeedback bonus

There is an additional advantage to the new design approach. Feedback squeal is an all-too-common problem which sometimes can occur even with a reasonably well-fit earmold when the wearer is eating. For most wearers, the only practical solution to date has been to turn down the gain of the hearing instrument during such times. This "turn-it-down" occurs automatically with the K-AMP circuit. As soon as feedback squeal starts to build up, but while it still is very quiet, the increasing signal at the microphone causes the gain

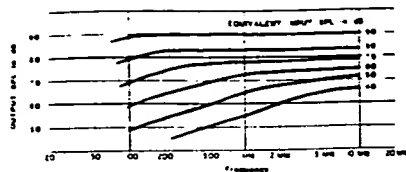


Fig. 4. Output vs. frequency of prototype amplifier adjusted for an individual who has a sloping high-frequency hearing loss for quiet sounds with normal hearing for loud sounds (reprinted with permission from Killion 1988<sup>8</sup>).

to drop until the hearing instrument is just on the verge of squealback. In nearly every case, this will occur at a relatively low output level, so that instead of hearing a loud squeal with each chew, the wearer hears only a quiet, almost breathy, whistle that generally will be inaudible to others around the table.

#### What's next

As exciting as it is to see the approaching completion of a 12-year project, the real test is still ahead. When it is finished, this K-AMP circuit will be made available to manufacturers. The ultimate test of this amplifier design will be the degree of its acceptance by hearing-impaired wearers. □

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Report 10559-2

SMOOTHING THE ITE RESPONSE:  
THE BF-1743 DAMPED COUPLING ASSEMBLY

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## I. SMOOTHING THE RESPONSE

### A. A Problem

The solid curve in Fig. 1 shows the frequency response of an ED-1917 receiver driven from a high electrical source impedance and coupled through 10 mm of 1 mm tubing (.4 in of #18 or #19 tubing) to a 2cm<sup>3</sup> coupler. This response can present several problems in some applications. The peak near 4500 Hz may limit the maximum useable overall gain before feedback (whistling) occurs in the delivered hearing aid, especially if a large-diameter vent tube is employed or the earmold does not fit perfectly. The response peak at 2100 Hz is too sharp and occurs at too low a frequency to provide a smooth (real-ear) insertion-gain response. Our formal and informal listening tests have indicated that the smoother the insertion-gain response, the more likely it is that the hearing aid will be judged to have a pleasing sound quality.

The dashed curve in Fig. 1 shows the estimated 2cm<sup>3</sup> coupler frequency response required of an ITE hearing aid if it is to provide a flat insertion-gain frequency response for the average user. (This estimate is based on diffuse-field measurements made with a KEMAR<sup>®</sup> manikin in the reverberation room at IRPI.) The difference between the first two curves in Fig. 1 is shown in the lower graph as a dotted curve. This difference curve represents the insertion-gain response curve which would be expected for a complete ITE hearing aid using the ED receiver with a coupling tube 10 mm long and 1 mm in diameter, assuming the microphone and amplifier had a flat frequency response. The dotted difference curve clearly illustrates the problem to be solved.

### B. A Solution

The curves in Fig. 2 are similar to the curves in Fig. 1 except that the coupling has been changed from 10 mm of 1 mm tubing to the BF-1743 Damped Coupling Assembly using the same total length. As in Fig. 1, the dotted curve in Fig. 2 shows the shape of the estimated insertion-gain response curve which would be expected for a complete

## INTRODUCTION

Two problems arise in the design of ITE (In-The-Ear) hearing aids. One is to provide a moderate response peak at approximately 2.7 kHz to compensate for the loss of external-ear resonance.<sup>1</sup> The other is to eliminate undesirable response peaks, especially the troublesome peak which often occurs in the 5-7 kHz region due to a quarter-wave resonance in the coupling tube between the receiver and the tip of the earmold.<sup>2</sup>

These problems can both be solved with special damped earmold constructions, but such earmolds often require close control of the length of several sections of sound channel if reproducible results are to be obtained, and some require a damping element located fairly close to the earmold tip so that blockage of the damper element with earwax becomes a concern.

The BF-1743 Damped Coupling Assembly was developed to simplify the task of providing a smooth insertion gain in ITE hearing aids, while providing the following additional features:

1. Maximum protection of the damping element from earwax;
2. Use of an extractable BF-series fused-mesh damping plug, so that cleaning and/or replacement of the damping plug (or changing to a different value of acoustic resistance) can be readily accomplished in the dispenser's office without disassembly of the ITE aid, and
3. A frequency response largely independent of the total length of the coupling between receiver and earmold tip, so that accommodating typical variations in ears (and earmold canal length) will have minimal effect on the delivered frequency response.

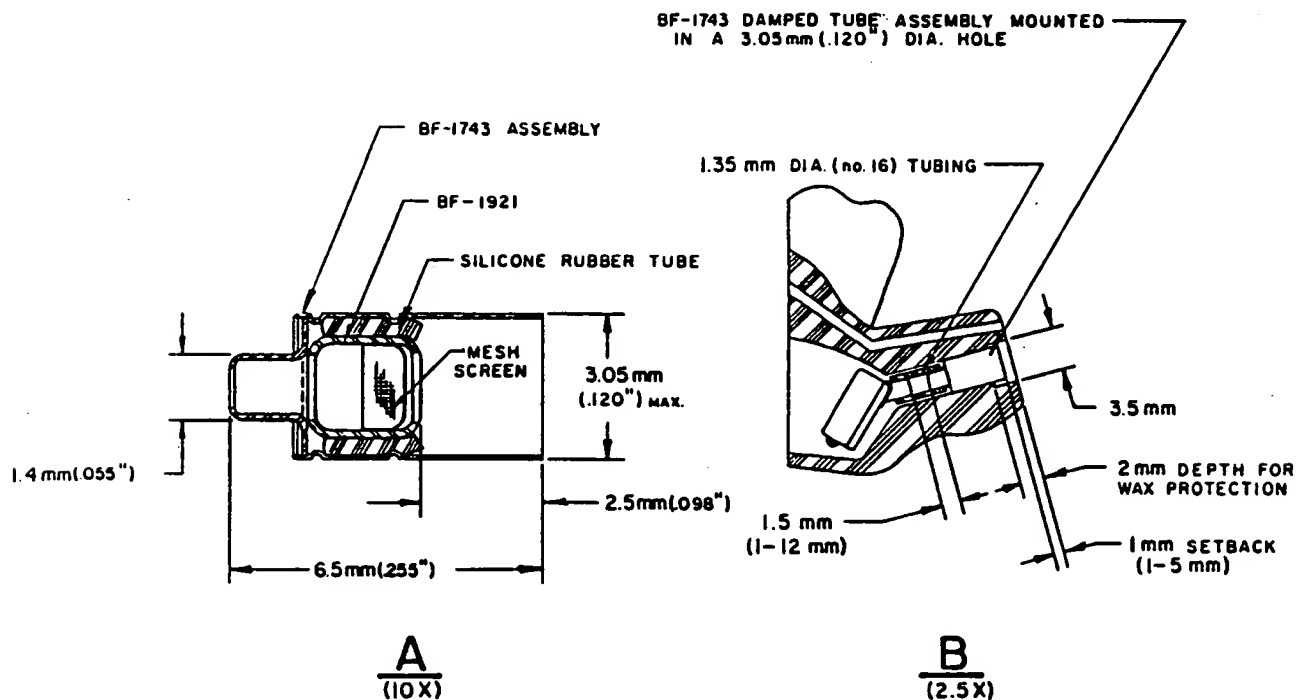
This report reviews the problems introduced by undamped receiver coupling tubes, and the improvement which can be obtained using a damped coupling. Application information is provided for the BF-1743 Damped Coupling Assembly in combination with an ED-series wideband receiver.

ITE hearing aid using the ED receiver but with the BF-1743 coupling, assuming the microphone and amplifier had a flat frequency response. An estimate of the insertion gain of an ITE hearing aid design which uses the ED plus BF-1743 combination can be obtained by simply adding the frequency response of the microphone-amplifier combination to the dotted curve in Fig. 2. The use of the BF-1743 coupling simplifies the task of providing an ITE hearing aid with a smooth insertion-gain response.

## II. THE BF-1743 DAMPED COUPLING ASSEMBLY

### A. Construction

Fig. 3 shows a BF-1743 Damped Coupling Assembly in cutaway view and as mounted in an In-The-Ear hearing aid with an ED receiver. The outer diameter of the BF-1743 assembly is carefully controlled to insure that it will fit in a 3.05 mm (.120 in) diameter hole in the earmold shell. An annular groove approximately 0.2 mm (.008 in) deep provides a "locking groove" for cement.



NOTE -  
1) MOUNT BF PLUG WITH MESH  
SCREEN FACING EAR.

FIGURE 3: BF-1743 DAMPED TUBE ASSEMBLY (A) SHOWN MOUNTED  
IN ITE HEARING AID EARMOLD (B).

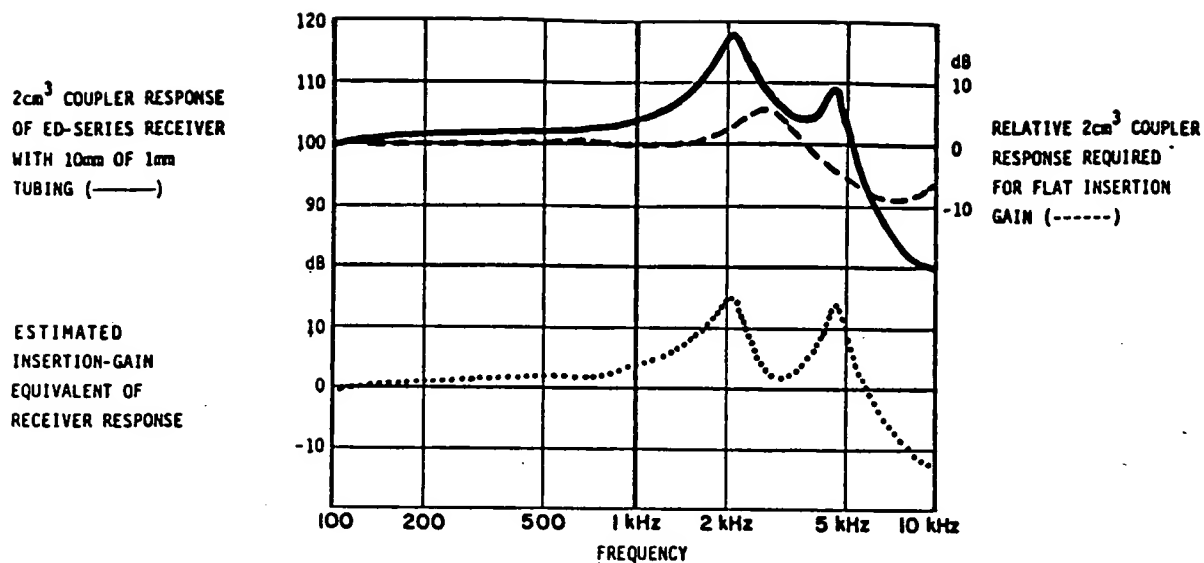


FIGURE 1. FREQUENCY RESPONSE CURVES: THE PROBLEM

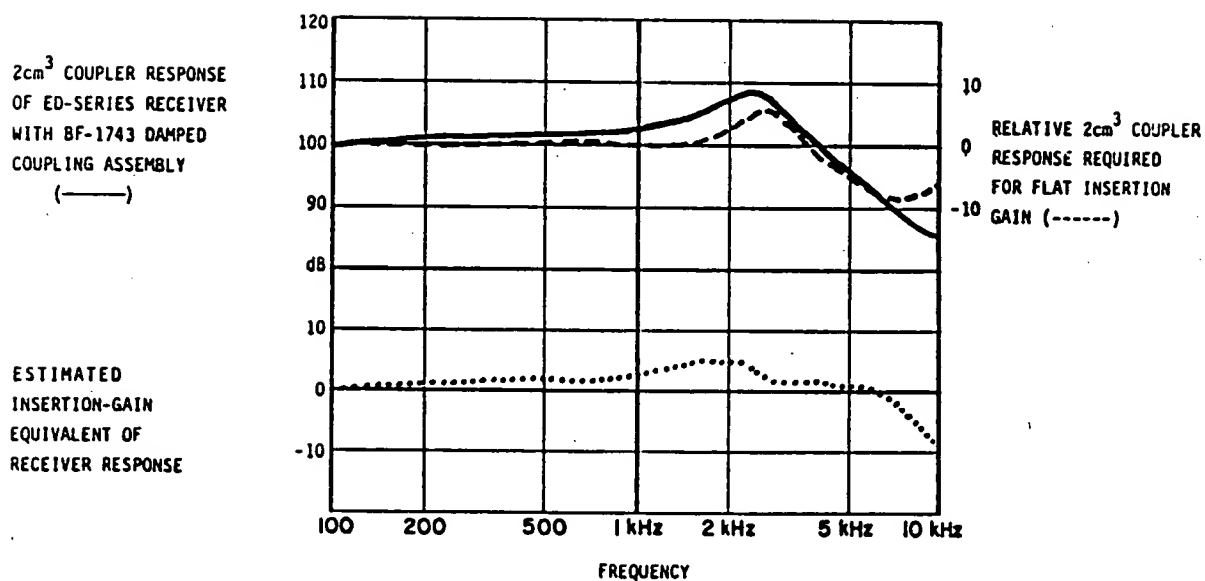


FIGURE 2. FREQUENCY RESPONSE CURVES: A SOLUTION



perspiration and earwax. Note that a 2 mm (.08 in) deep "cup" is shown at the tip of the earmold in Fig. 3B. This cup is too shallow to provide significant acoustical "horn" effect, but does act as a wax catcher and barrier. A deeper cup and greater setback of the BF-1743 assembly will provide greater protection. An additional wax barrier is provided by the sharp step in diameter at the silicone rubber tubing used to hold the damping plug (see Fig. 3A).

Nonetheless, it can be expected that clogging of the BF damping plug may sometimes occur despite these precautions. For this reason, the BF-1743 assembly was designed to allow replacement of the damping plug without disassembly of the ITE hearing aid. (In those instances in which the BF plug does become clogged, it is likely that it has protected the receiver itself from the intrusion of wax.)

### III. REPLACING THE BF DAMPING PLUG

#### A. The BF-1778 Extractor

Figure 4 illustrates the BF-1778 extraction tool developed to facilitate removal and replacement of the BF-1921 damping plug in the

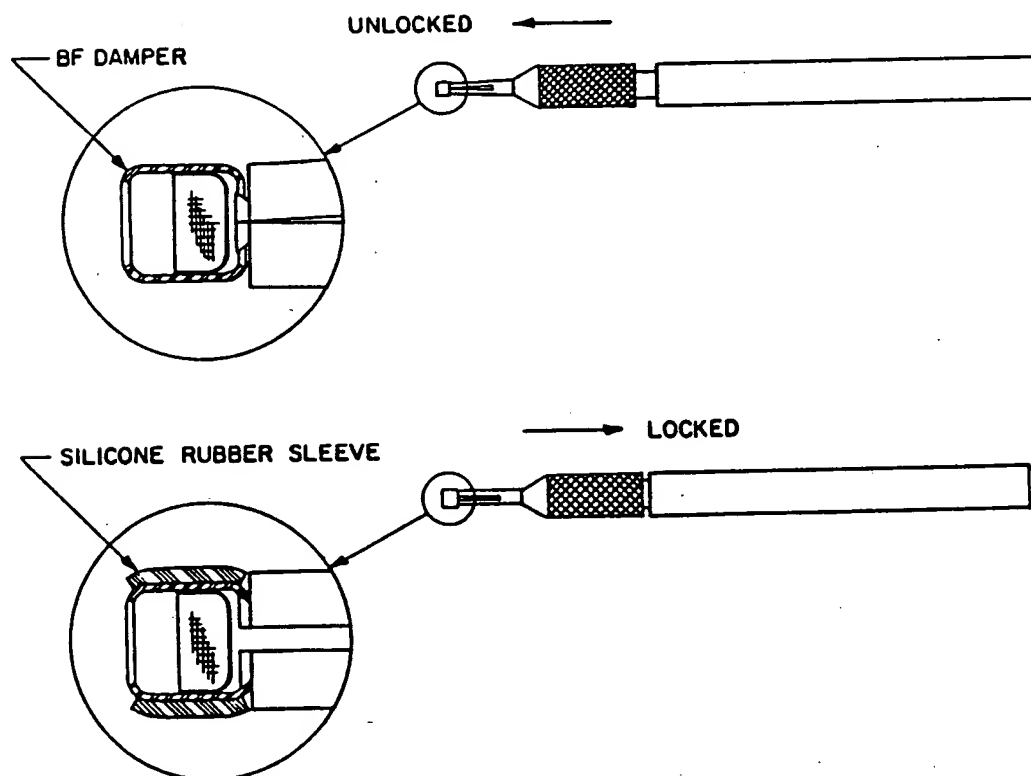


FIGURE 4: BF-1778 EXTRACTION TOOL

The total length of coupling between the receiver and the earmold tip will be determined by three dimensions: the length of the receiver coupling tube, the length of the BF-1743 assembly itself, and the "setback" of the BF-1743 from the tip of the earmold. The nominal frequency response curves shown in this report were obtained with a total length equivalent to the "10.0 mm of 1.0 mm diameter tubing" used to obtain the frequency-response curves on the ED-series data sheet. For this purpose, the BF-1743 was installed in a simulated earmold with a 1 mm (.04 in) setback and 1.5 mm (.06 in) of free coupling tube between the receiver outlet and the BF-1743 inlet, as shown in Fig. 3. (This provides 9 mm between the tip of the receiver outlet tube and the tip of the earmold, or 10 mm of "tubing" before the receiver is installed.)

As discussed below, greater setback dimensions and longer lengths of receiver coupling tubing can be used with only minimal change in the delivered frequency response below 7 kHz, which is one of the principal advantages of the BF-1743 assembly. Greater lengths of receiver coupling tube will provide greater vibration isolation and, of course, greater sound "leakage" into the space inside the ITE case.

#### B. Earwax Control

One concern with any ITE hearing aid construction is the possibility of earwax blocking the sound channel or clogging the pores of an acoustic damper. Two features of the BF-1743 design act to minimize such problems. First, the large diameter of the final sound channel produces two benefits:

1. A much larger volume of wax can accumulate before the sound channel is closed off. Compared to a commonly used 1 mm (.04 in) diameter channel, for example, a "ball" of wax with 20 times the volume can be accommodated in the 2.7 mm (.106 in) diameter channel in the BF-1743 tube.
2. The larger the sound channel, the easier and safer it is for the user to clean the earwax from the tip without impacting wax further up the tube. (Care must be taken, however, not to perforate the mesh screen of the damper.)

Second, we have found experimentally that a sharp step (change in diameter) in the sound channel acts as a barrier to the "wicking" of

and removed. The otoscope should be used to look down into the BF-1743 assembly as a final check that the BF plug is properly secured in place by the silicone rubber sleeve.

#### IV: VARIATIONS

##### A. Tube Length and Setback

The length of the 1.35 mm diameter (#16) receiver coupling tube has little effect on the transmission characteristics of the BF-1743 coupling, as shown in the Zwislocki-coupler response curves in Fig. 5. Indeed, any length between 1 and 12 mm (.04 and .5 in) will produce within 2 dB of the same response anywhere within the audio band (20-20,000 Hz). This comes about because the 2200 Ohms value of the BF-1921 damping resistance used in the BF-1743 assembly is close to the characteristic impedance of 1.35 mm (#16) tubing, and thus acoustic reflections from the end of the tubing are almost completely damped out.

Setbacks between 1 and 5 mm (.04 and .20 in) of the BF-1743 assembly from the tip of the earmold also have relatively little effect on its transmission characteristics below 7 kHz, as shown in Figure 6.

If a large setback is used, on the other hand, there will be a noticeable increase in output below 7 kHz. With an 11 mm (.43 in) setback, for example, a response quite similar to that shown for the 7DT earmold (Knowles Bulletin TB-20) will be obtained because the total distance between damping plug and earmold tip becomes 13.5 mm. In the latter case, both the quarter-wave resonance and "horn" effects are acting to boost the high-frequency output. Indeed, a similar increase in the 10- to 17-kHz region is seen as the setback is increased from 1 mm to 4 mm (.04 to .16 in). In the latter case, a response quite similar to that shown for the 16KM earmold (Knowles Bulletin TB-20) will be obtained. When only frequencies below 7 kHz are important, however, any setback between 0 and 5 mm will produce essentially similar results.

##### B. Telescoping Tubing

Results quite similar to those obtained with the BF-1743 assembly can also be obtained by substituting a 7½ mm (.30 in) length of 1.93 mm diameter (#13 Standard) tubing for the BF-1743 assembly. With a

BF-1743 Damped Coupling Assembly. The end of the extractor has been shaped to tightly wedge on the inner lip of the BF plug without disturbing the fused-mesh damping element inside. Advancing the plunger until a firm resistance is felt will temporarily lock the BF plug and extractor together, so that the plug becomes almost a rigid extension of the extractor shaft. (Excess locking force should be avoided, as damage to the plug or extractor may result.) The shaft of the extractor is slightly smaller than the inside of the BF-1743 tube, so that it slips easily inside, but is large enough to assist in pushing the silicone rubber sleeve into the BF-1743 tube.

#### B. Plug Replacement Procedure

Four tools are required for efficient and reliable replacement of the BF damping plug in the BF-1743 assembly:

1. Wax loop
2. BF-1778 extractor
3. #50 (1.8 mm) drill bit or 1.9 mm tight-coil spring
4. Otoscope

The first step in the replacement process is removal of visible wax and debris using the wax loop. The clogged BF plug itself is then removed with the BF-1778 extractor. The silicone rubber sleeve is next removed by gently inserting the active end of the drill bit or the tight-coil spring into the ID of the sleeve and withdrawing the combination. The interior of the BF-1743 tube should then be carefully cleaned with a wax loop, using the otoscope to check for final cleanliness. (A length of coarse sewing thread wrapped around the wax loop will sometimes assist in the final "mopping up" operation.)

Cleaning of a clogged BF plug can be accomplished by soaking it in a mild detergent solution or, for more rapid results, immersing it in an ultrasonic cleaner, using any of the solutions suitable for earmold cleaning. A forced air syringe may be used to speed drying. NOTE: THE SILICONE SLEEVE AND THE EXTRACTOR ITSELF SHOULD BE THOROUGHLY CLEANED ALONG WITH THE BF PLUG.

Insertion of a new or freshly cleaned BF plug requires that the plug be locked onto the cleaned extractor with the mesh side facing the extractor, and the silicone rubber sleeve be slipped over the plug. The plug-sleeve assembly is then worked down into the BF-1743 tube until it hits bottom, after which the extractor is released ("unlocked")

BF-1921 damping plug centered in the tubing, a 1.35 mm (#16) receiver tube can be inserted to a depth of 2.5 mm (.1 in) in one end, and a 2.5 mm length of free sound channel (the same length as in the BF-1743 assembly) will be left at the other end. The advantages of the BF-1743 assembly over the telescoping tube approach are the additional wax control step and the easier access to the BF damping plug designed into the BF-1743.

#### C. Canal Insertion

In a normal ear canal, the nominal distance between earmold tip and eardrum, generally assumed to be 13 mm, produces a half-wave resonance boost near 13 kHz. (The resonance boost occurs at one-half wavelength because both ends of the ear canal are terminated in high impedances: the eardrum at one end and the mostly solid earmold at the other. The resonance boost in a typical earmold, on the other hand, occurs at one-quarter wavelength because the ear canal volume acts as a low-impedance termination at one end.) Although the frequency of this half-wave boost in the ear canal is high enough to be of no concern in most applications, an earmold having a shortened canal portion may leave nearly twice as much length between the earmold tip and the eardrum. In this case, the half-wave resonance frequency may move down into the passband of a wide-band hearing aid.

Although the accuracy to which the Zwislocki coupler represents the average real ear is unknown above 8 kHz,<sup>3</sup> the curves of Fig. 7 provide some estimate of the effect of changing the length of the canal portion of the earmold.

#### D. Damping Resistance

The 2200 Ohm damper supplied in the BF-1743 assembly has the advantage of properly terminating #16 tubing, whose length thus becomes unimportant, but other values of resistance may be substituted by either the manufacturer or dispenser. Figure 8 shows the effect of damper resistance value on the transmission characteristics of the BF-1743 assembly installed with 10 mm total coupling length.

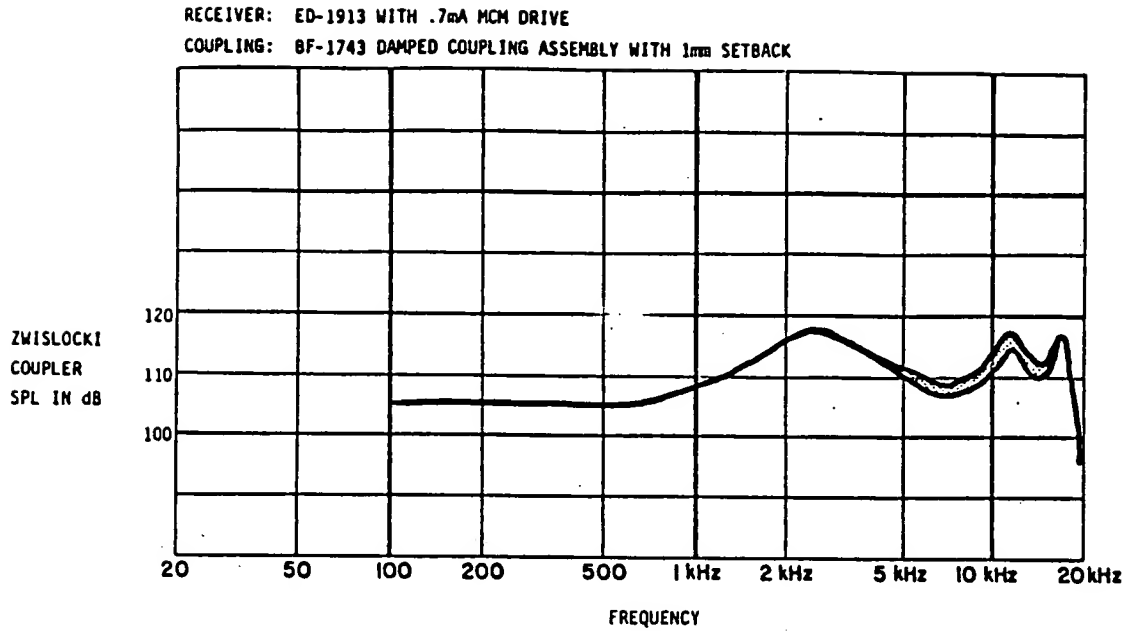


FIGURE 5. EFFECT OF THE 1.35mm I.D. RECEIVER COUPLING TUBE:  
RANGE OF RESPONSE FOR 1mm TO 12mm ACTIVE LENGTH

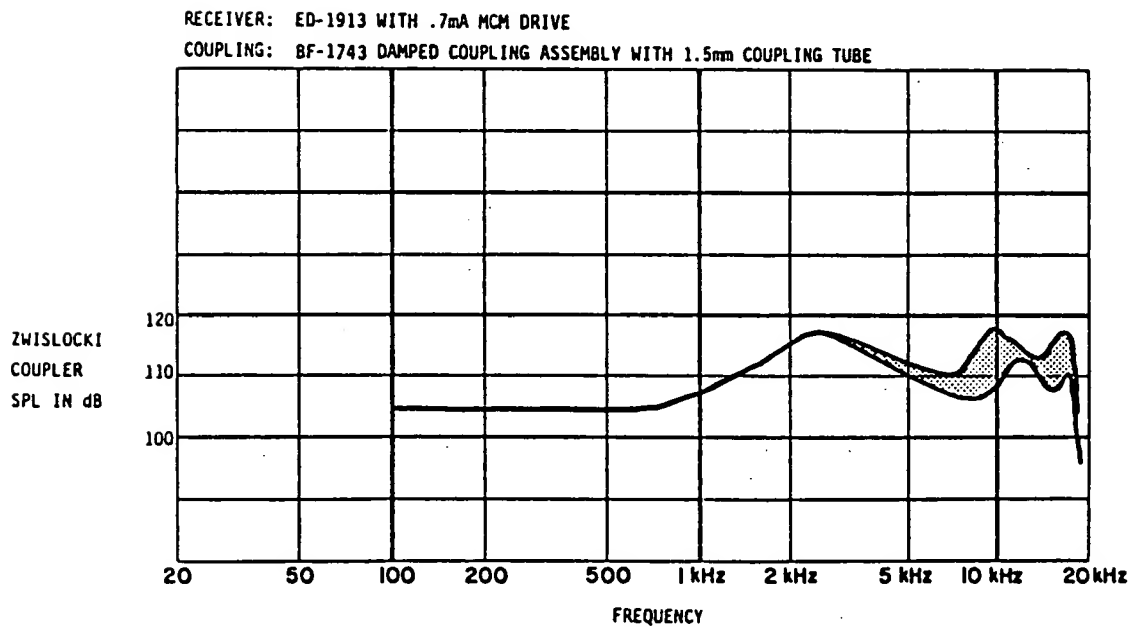


FIGURE 6. EFFECT OF THE SETBACK OF THE BF-1743 FROM THE EARMOLD TIP;  
RANGE OF RESPONSE FOR 1mm TO 5mm SETBACK

## V. CHOICE OF MICROPHONES

An additional consideration is the choice of microphone types. The popular EA-1842 microphone used with a few mm of coupling tube will exhibit a response peak of typically 6 dB in the 4- to 5- kHz region. The combination of head and pinna diffraction will produce another 5 or 6 dB boost in microphone pressure at 5 kHz with an ITE microphone location. When added to an undamped receiver peak in the same frequency region, both sound quality and maximum gain before feedback may suffer.

The more recent EA-1939 microphone will typically exhibit only a 1-2 dB peak when used with a few mm of coupling tube, so that it can be used to reduce the excessive gain which sometimes occurs in that frequency region.

Figure 9 shows a comparison, based on diffuse-field KEMAR measurements, of the estimated overall insertion gain that can be obtained in an ITE hearing aid assembled with two sets of components:

1. The commonly used EA-1842 microphone with 4 mm of 1.35 mm tubing plus the ED-1913 receiver with 10 mm of 1 mm coupling, and
2. The EA-1939 microphone with 4 mm of 1.35 mm tubing plus the ED-1913 receiver with the BF-1743 Damped Coupling Assembly (10 mm total coupling length).

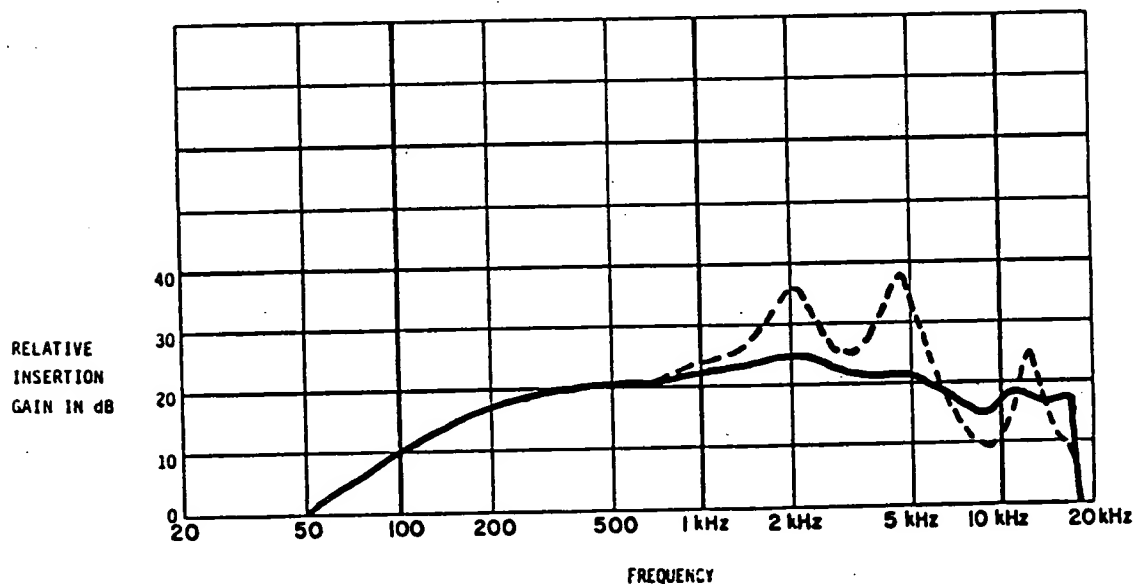


FIGURE 9. ESTIMATED INSERTION GAIN (DIFFUSE SOUND FIELD) FOR ITE HEARING AIDS WITH FLAT AMPLIFIER RESPONSE AND:  
(-----) EA-1842 MICROPHONE, ED-1913 RECEIVER, 10mm x 1mm COUPLING  
(——) EA-1939 MICROPHONE, ED-1913 RECEIVER, BF-1743 COUPLING

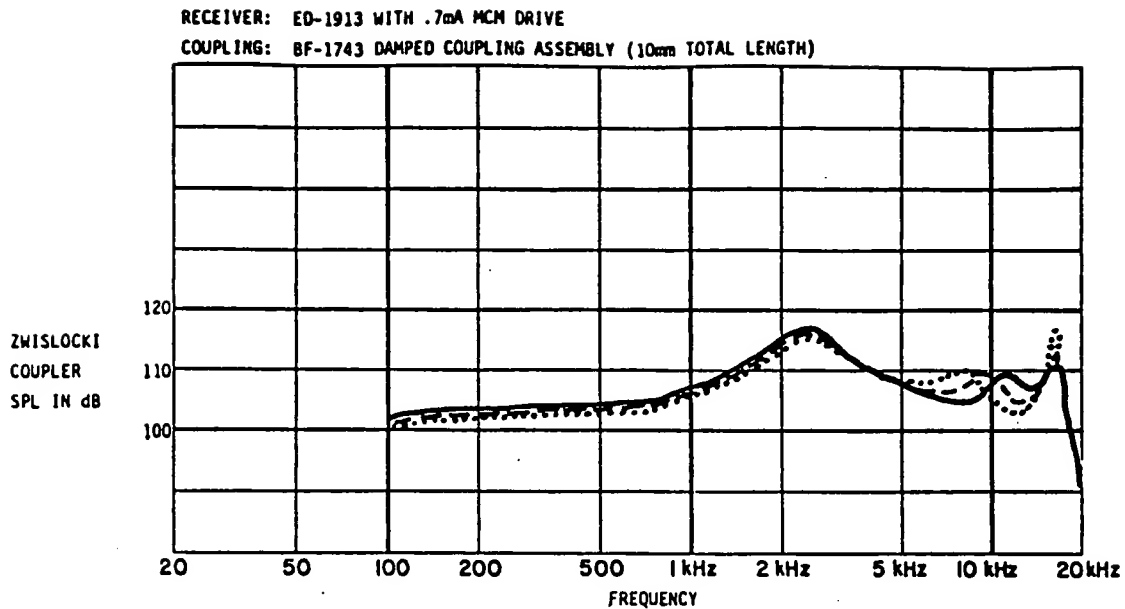


FIGURE 7. EFFECT OF SHORTENING THE CANAL PORTION OF THE EARMOLD:  
(——) 12mm IN EARMOLD; 13mm BETWEEN EARMOLD TIP AND EARDRUM  
(-----) 9mm IN EARMOLD; 16mm " " " " "  
(.....) 6mm IN EARMOLD; 19mm " " " " "

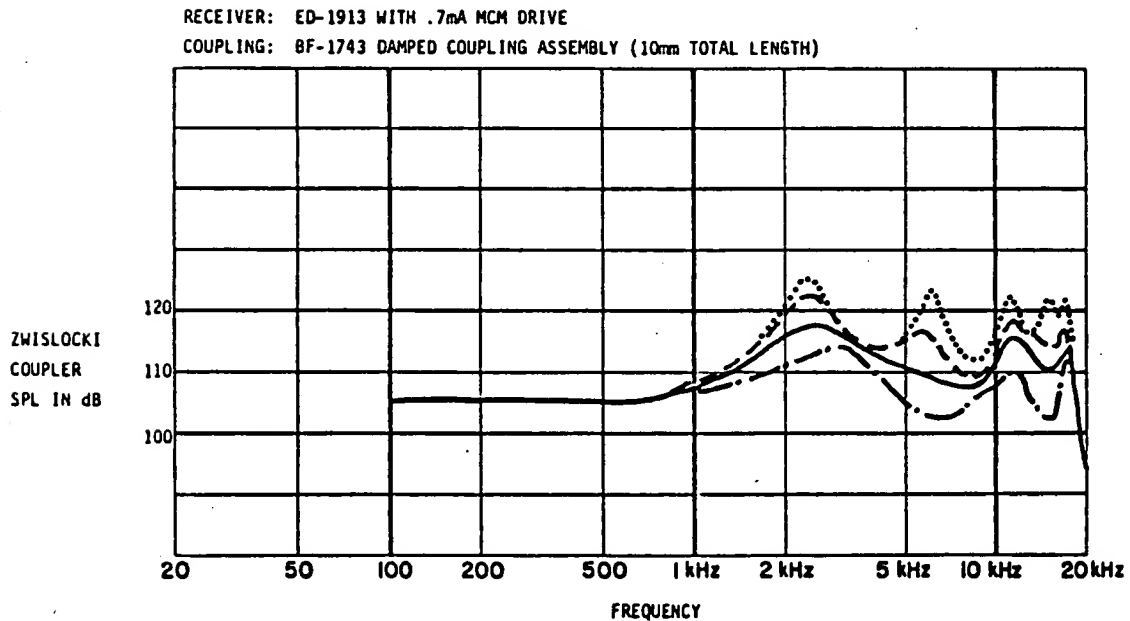


FIGURE 8. EFFECT OF DAMPING RESISTANCE IN BF-1743 DAMPED TUBING ASSEMBLY:  
(——) 2200 OHMS - BF-1921 (SUPPLIED)  
(-----) 680 OHMS - BF-1859  
(- · - ·) 4700 OHMS - BF-1923  
(.....) NONE



10/13/81

## INSTRUCTIONS ON USING THE BF-1778 EXTRACTOR TOOL

The BF-1778 Extractor Tool is provided for use in removing and replacing BF series damping elements in the BF-1743 Damped Coupling Assembly. This can be done without disassembly of the In-The-Ear hearing aid.

### Removing the BF damping element from the BF-1743 damped coupling assembly

Four tools are required for efficient and reliable replacement of the BF damping plug:

1. Wax loop
2. BF-1778 Extractor Tool
3. #50 (1.8mm) drill bit or 1.9mm tight-coil spring
4. Otoscope

Step 1: Using the wax loop, remove all visible wax and debris from the eartip and coupling assembly. The wax loop should be inserted carefully so as not to perforate the mesh screen of the damper.

Step 2: The BF damping element is removed by using the extractor tool. The end of the extractor has been shaped to tightly wedge on the inner lip of the BF without disturbing the fused-mesh damping element inside. Insert the nose-piece of the extractor tool into the BF-1743 tube until it hits bottom. Gently push the plunger into the nose piece until a firm resistance is felt. This will temporarily lock the BF plug and extractor together so that the plug becomes almost a rigid extension of the extractor shaft. With the BF plug locked on to the extractor, the plug can be removed by gently pulling the extractor tool out of the coupling assembly.

CAUTION! Excess locking force should be avoided, as damage to the plug or extractor may result. (See figure 1).

Step 3: Next remove the silicone rubber sleeve by gently inserting the active end of the drill bit (or tight coil spring) into the I.D. of the sleeve. Withdrawing the drill bit (or spring) will then remove the silicone rubber sleeve.

Step 4: The interior of the BF-1743 tube should then be carefully cleaned with the wax loop, using the otoscope to check for final cleanliness.

Step 5: If the BF plug is clogged, it can be cleaned by soaking it in a mild detergent solution, or for more rapid results, immersing it in an ultrasonic cleaner, using any of the solutions suitable for earmold cleaning. A forced air syringe may be used for speed drying. The silicone sleeve and the extractor itself should also be thoroughly cleaned along with the BF plug.

Step 6: Insertion of a new or freshly cleaned BF plug requires that the plug be locked onto the extractor tool with the mesh side facing the

Informal listening tests performed on simulated ITE hearing aids with an EA-1842 microphone and an undamped receiver coupling indicate that the wider bandwidth resulting from substituting a wideband ED receiver for a conventional BK receiver is readily apparent. The subjectively estimated speech intelligibility is improved by the substitution, but the sound quality on orchestral passages is sometimes judged to be much worse, presumably because of the sharply audible peaks in the wideband response (see Figures 1 and 9). Simply substituting an EA-1939 microphone and an internally damped ED-1929 receiver improves the sound quality, with a substantial further improvement available through use of the BF-1743 assembly (with either an ED-1929 or ED-1913 receiver).

#### REFERENCES:

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"Earphone Pressure Response in Ears and Couplers", J. Acoust. Soc. Am. 51, 140(A). (Available as Industrial Research Products Report No. 20021-2 to Knowles Electronics, Franklin Park, Illinois).

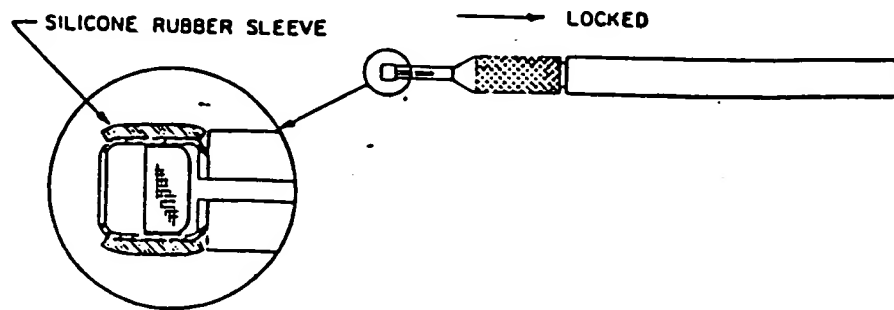


FIGURE 1

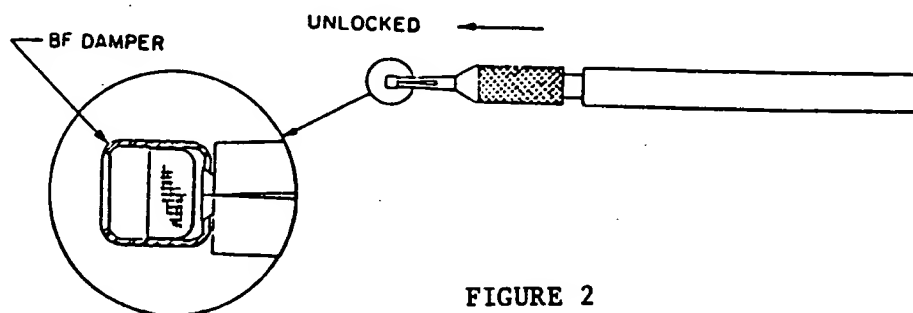


FIGURE 2

VIEWED INTO OPEN END OF BF-1743 DAMPED COUPLING ASSEMBLY

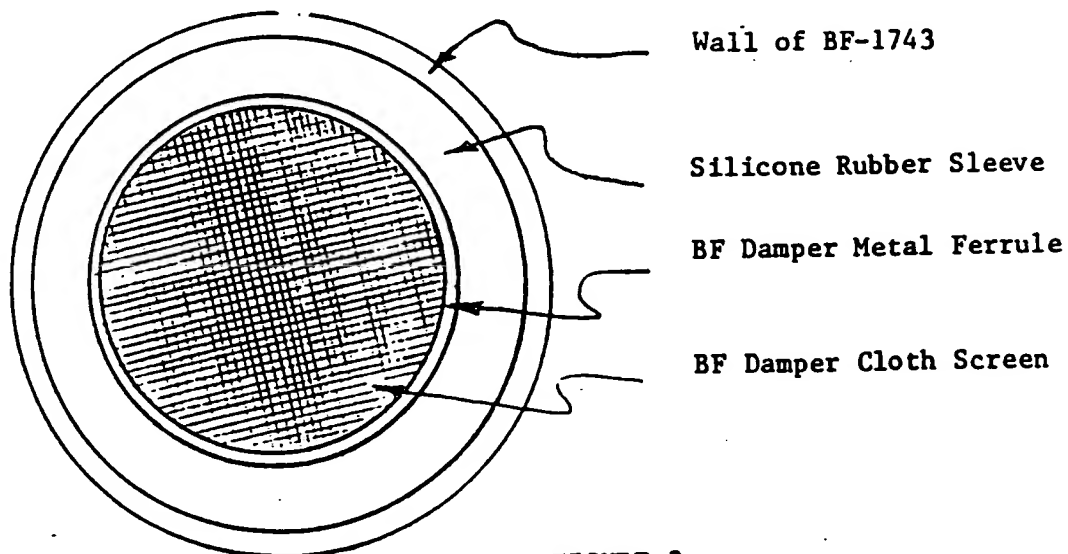


FIGURE 3

extractor. Next, slip the silicone sleeve over the plug. Insert the plug-sleeve assembly (which has been locked onto the extractor tool) down into the BF-1743 tube until it hits bottom. Unlock the extractor tool by gently pulling back on the plunger while pushing the ribbed nose piece out (see figure 2). This will unlock the extractor tool and release the damping plug from the nose piece. Remove the unlocked extractor tool from the BF-1743 tube while leaving the BF plug and sleeve in place.

Step 7: The otoscope should be used to look down into the BF-1743 assembly as a final check that the BF plug is properly seated in place by the silicone rubber sleeve (see figure 3).

**CAUTION!** It is important that the BF plug be properly seated, as failure to do so could result in the plug becoming dislodged. As an added caution, if the hearing aid wearer should suffer from a perforated ear drum, Knowles recommends that no repairs be made to the earmold portion of the hearing aid. The entire hearing aid should be returned to the hearing aid manufacturer for replacement of the BF damping element where a more precise seating of the damping element can be attained. Further, if a plug dislodges and falls loose into that wearer's ear canal, the plug should be removed by an otologist.

#### IMPORTANT:

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